FUEL CONSUMPTION AND EXHAUST EMISSIONS FROM A HEAVY-DUTY HYBRID BUS

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13. ABSTRACT (Maximum 200 words)

The introduction of prototype heavy-duty hybrid vehicles introduces a number of challenges in assessing emissions performance compared to conventionally powered diesel or gasoline-fueled, heavy-duty vehicles. Difficulty is encountered because the engine may be operated on an intermittent basis (as a function of load or state of charge of the energy storage system) and in a narrow speed/load range. An engine test alone would not characterize the hybrid vehicle's emissions or fuel economy. Therefore, in this project, heavy-duty chassis dynamometer emission measurements were used to benchmark the fuel consumption and exhaust emissions of a heavy-duty hybrid vehicle against a conventionally powered vehicle. The hybrid bus was powered with a CNG-fueled, VW 2.0L engine. Exhaust emissions from the hybrid bus were compared to a 1996 model year diesel-powered bus operated over the same driving cycles, and using the same inertia weight and road load as the hybrid bus. SwRI noted that the aftermarket CNG fuel system installed on the 2.0L VW engine did not function adequately; therefore, the exhaust emissions from the hybrid bus lcould have been much better if detailed optimization had been performed. In fact, NOx emissions were 25 to 30 percent higher than for the diesel bus. However, even with the non-optimum CNG fuel system, the exhaust emissions of NMHC and CO were significantly lower than observed for a comparable diesel bus. Although not directly measured, PM emissions from the hybrid bus were assumed to be essentially zero. Another significant finding was that the fuel consumption of the hybrid bus was 13 to 30 percent better than the diesel bus over the CBD-14 cycle, and 38 to 45 percent better than the diesel bus over the HDCC.

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EXECUTIVE SUMMARY

The introduction of prototype heavy-duty hybrid vehicles introduces a number of challenges in assessing emissions performance compared to conventionally powered diesel or gasoline-fueled, heavy-duty vehicles. Difficulty is encountered because the engine may be operated on an intermittent basis (as a function of load or state of charge of the energy storage system) and in a narrow speed/load range. An engine test alone would not characterize the hybrid vehicle's emissions or fuel economy. Therefore, in this project, heavy-duty chassis dynamometer emission measurements were used to benchmark the fuel consumption and exhaust emissions of a heavy-duty hybrid vehicle against a conventionally powered vehicle. The hybrid bus was powered with a CNGfueled, VW 2.0L engine. Exhaust emissions from the hybrid bus were compared to a 1996 model year diesel-powered bus operated over the same driving cycles, and using the same inertia weight and road load as the hybrid bus. SwRI noted that the aftermarket CNG fuel system installed on the 2.0L VW engine did not function adequately; therefore, the exhaust emissions from the hybrid bus could have been much better if detailed optimization had been performed. In fact, NOx emissions were 25 to 30 percent higher than for the diesel bus. However, even with the non-optimum CNG fuel system, the exhaust emissions of NMHC and CO were significantly lower than observed for a comparable diesel bus. Although not directly measured, PM emissions from the hybrid bus were assumed to be essentially zero. Another significant finding was that the fuel consumption of the hybrid bus was 13 to 30 percent better than the diesel bus over the CBD-14 cycle, and 38 to 45 percent better than the diesel bus over the HDCC.

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Project Manager for emissions tests at SwRI was Steven G. Fritz, Senior Research Engineer in the Department of Emissions Research. The SwRI technical monitors were Mr. Edward A. Bass, Manager of Advanced Vehicle Technology, Mr. Terry L. Ullman, Manager of Heavy-Duty Technology Assessment, and Mr. Charles T. Hare, Director, Department of Emissions Research. Mr. Ed Grinstead and Mr. Glenn Boehle performed technical support for the project.

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LIST OF ABBREVIATIONS

APU auxiliary power unit

AVS Advanced Vehicle Systems, Incorporated

bhp brake horsepower BTU British Thermal Units

CARB California Air Resources Board

CBD Central Business District

CCR California Code of Regulations CFR Code of Federal Regulations

 CH_4 methane

CNG compressed natural gas

CO carbon monoxide CO₂ carbon dioxide

CVS constant volume sampling

EPA Environmental Protection Agency

°F degrees Fahrenheit

g grams

GVWR gross vehicle weight rating

HC hydrocarbons

HDCC heavy-duty chassis cycle

HFID heated flame ionization detector

hp horsepower

hr hour
L liter
lb pound
mi mile

NDIR non-dispersive infrared NMHC non-methane hydrocarbons

NO_x oxides of nitrogen

PM particulate

psi pounds per square inch
regen regenerative energy
rpm revolutions per minute
scf standard cubic feet
SOC state of charge of battery
SwRI Southwest Research Institute

THC total hydrocarbons

VIN vehicle identification number

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1. 0 INTRODUCTION

Heavy-duty vehicles are designed for a variety of purposes and use a variety of engines, transmissions, and rear-end drive arrangements. Because of these variations, the Environmental Protection Agency (EPA) regulates emissions from heavy-duty engines instead of heavy-duty vehicles. The EPA defines heavy-duty vehicles as vehicles with a gross vehicle weight rating (GVWR) over 8,500 pounds (1).¹

The introduction of prototype heavy-duty hybrid vehicles introduces a number of challenges in assessing emissions performance compared to conventionally-powered diesel or gasoline fueled heavy-duty vehicles. For this program, heavy-duty chassis dynamometer emission measurements were used to benchmark the fuel economy and exhaust emissions of a heavy-duty hybrid vehicle against a conventionally powered vehicle.

Emissions measured included "total" hydrocarbons (HC), carbon monoxide (CO), oxides of nitrogen (NO_x), carbon dioxide (CO_2), and methane (CH_4). The difference between total hydrocarbons and methane are non-methane hydrocarbons (NMHC). Particulate emissions were only measured on the baseline diesel vehicle.

2. 0 EXPERIMENTAL APPROACH

2.1 Test Vehicles

For baseline diesel testing, a 1996 Carpenter 3800 series school bus (VIN No. 1HVBBABN8SH269489) was obtained from the North East Independent School District of San Antonio, Texas. The school bus, shown in Figure 1, was rated for a GVWR of 29,000 pounds, and was powered with a Navistar 7.3 liter V-8 T444E diesel engine rated at 190 bhp at 2,300 rpm. The bus was equipped with an Allison AT-500 4-speed automatic transmission. The school bus had accumulated 19,856 miles before baseline testing.

¹Underscored numbers in parentheses refer to the list of references at the end of this report.

Figure 2 shows the hybrid shuttle bus manufactured by Advanced Vehicle Systems (AVS) in Chattanooga, Tennessee (VIN No. 1A9BT14S3RC309009). The hybrid bus was manufactured in June 1994, and has a GVWR of 17,000 pounds. The hybrid auxiliary power unit (APU) was a VW 2.0 liter spark-ignited engine fueled by compressed natural gas (CNG) using an IMPCO ADP closed-loop fuel system. The APU was equipped with a Nelson catalytic muffler as part of the exhaust system.

Although the physical size of the school bus was notably different than the hybrid shuttle bus, the power train in the school bus was similar to that used in diesel-powered shuttle buses. The preferred comparison of the hybrid drive system to a conventional diesel power train would have involved obtaining a diesel-powered AVS shuttle bus. Unfortunately, such a vehicle does not exist since the hybrid AVS was a prototype, purpose-built vehicle designed to demonstrate hybrid electric technologies. Therefore, baseline testing of the school bus was performed at the same inertia weight and road load horsepower used for testing the hybrid bus. This approach will provide a reasonable, "apples to apples" comparison.



Figure 1. 1996 Carpenter School Bus Used for Baseline Diesel Testing



Figure 2. Allison Hybrid Bus Installed on Heavy-Duty Chassis Dynamometer

2.2 Test Fuels

Baseline tests on the diesel school bus were performed using a diesel fuel meeting EPA fuel specifications for emissions certification of heavy-duty diesel engines (2). Pertinent specifications for the test fuel, referred to as SwRI test fuel EM-2445-F, are given in Table 1.

Emission testing of the hybrid bus was performed using natural gas fuel meeting the California Air Resources Board (CARB) emission test specifications outlined in §1956.8 of Title 13 of the California Code of Regulations (CCR), but containing no oxygen pursuant to CARB Manufacturer's Advisory Correspondence (MAC) 93-05. The CARB natural gas fuel specification and the analyses of the actual test fuel are given in Table 2. This specification also meets EPA requirements for emission-grade natural gas fuel as specified in §86.1213- 94(d) of Title 40 of the U.S. Code of Federal Regulations (CFR). Natural gas test fuel was blended to CARB specifications by SwRI and

stored in a pressure vessel mounted on a trailer that holds approximately 5,800 scf of natural gas at a pressure of 3,000 psig. Gas was supplied to the filling valve on the bus with the on-board tanks isolated to operate the APU on gas supplied from the external tank.

Table 1. Properties of Diesel Fuel Used for Baseline School Bus Testing						
Determinations	ASTM Test Method	Test Fuel	EPA On-Hwy. Type 2-D Fuel Spec. ^a			
API Gravity @ 60°F	D4052	35.8	32 - 37			
Viscosity @ 40°C (cSt)	D445	2.57	2.0 - 3.2			
Sulfur (Wt%)	D2622	0.034	0.03 - 0.05			
Cetane Index	D976	47.7	40-48			
Cetane Index	D4737	48.4				
Cetane Number	D613	45.8	40 - 48			
Hydrocarbon Type Aromatics (%) Olefins (%) Saturates (%)	D1319	30.0 1.7 68.3	>27			
SFC Aromatics (vol. %)	D-5186	28.48				
Specific Gravity		0.8563	Report			
Flash Point (°F)	D93	166	>130			
Distillation	D86 % Recovered IBP 5 10 20 30 40 50 60 70 80 90 95 FBP	Temp. °F 374 414 437 455 472 489 504 519 535 555 584 608 631	340 - 400 400 - 460 470 - 540 560 - 630 610 - 690			
SwRI Fuel Code		EM-2445-F				
Note: a - 40 CFR §86.1313-	94(b)(2) Type 2-D Die	esel Fuel Specification	on			

Table 2. C	ARB Specifications of Nat	ural Gas (CNG) for Emi	ssion Testing
Property	CARB Specification	Hybrid Bus Test Fuel	Test Method
	Hydrocarbons (expres	ssed as mole percent)	
Methane Ethane C ₃ and higher HC C ₆ and higher	90.0% ± 1% 4.0% ± 0.5% 2.0% ± 0.3% 0.2% (max.)	90.3 3.8 2.1 0.0	ASTM D 1945-81 ASTM D 1945-81 ASTM D 1945-81 ASTM D 1945-81
Other Spo	ecies (expressed as mole p	percent unless otherwi	se indicated)
Hydrogen Carbon monoxide Oxygen ^a	0.1 % (max.) 0.1% (max.) 0.5% ± 0.1%	0.0 0.0 0.0 3ases	ASTM D 2650-88 ASTM D 2650-88 ASTM D 1945-81
Sum of CO ₂ and N ₂ Water Particulate Odorant Sulfur	3.5% ± 0.5% b c d 16 ppm by vol. (max.)	3.8	ASTM D 1945-81 Title 17 CCR Section 94112

^a Oxygen content of fuel-gas is allowed to be less than 0.5 mole % provided other components comply with respective specifications per CARB Manufacturers Advisory Correspondence 93-05.

2.3 Heavy-Duty Chassis Dynamometer

Chassis tests were performed in accordance with procedures outlined in an EPA report titled "Recommended Practice for Determining Exhaust Emissions from Heavy-Duty Vehicles Under Transient Conditions" (3). The simulated inertia weight used for both the school bus and the hybrid bus was 14,600 pounds, which was determined using the empty weight of the hybrid bus (approximately 13,000 pounds) plus an estimated 10 passengers weighing 150 pounds each. The road load was computed based on the frontal area of the hybrid bus and the inertia test weight as specified in the EPA-recommended procedure. The resulting total theoretical road load at 50 mph

^b The dew point at vehicle fuel storage container pressure shall be at least 10°F below the 99.0% winter design temperature listed in Chapter 24, Table 1, Climatic Conditions for the United States, in the American Society of Heating, Refrigerating and Air Conditioning Engineer's (ASHRAE) Handbook, 1989 fundamentals volume. Testing for water vapor shall be in accordance with ASTM D 1142-90, utilizing the Bureau of Mines apparatus.

^c The compressed natural gas shall not contain dust, sand, dirt, gums, oils, and other substances in an amount sufficient to be injurious to the fueling station equipment or the vehicle being fueled.

^d The natural gas at ambient conditions must have a distinctive odor potent enough for its presence to be detected down to a concentration in air of not over 1/5 (one fifth) of the lower limit of flammability.

was 52 horsepower (hp). For the hybrid bus, this theoretical road load was calculated by considering rolling resistance of 17 hp and aerodynamic influences of 35 hp as outlined in the EPA procedure. A road load of 52 hp at 50 mph was also used for baseline school bus testing.

Each heavy-duty vehicle required its own sampling system configuration, chassis dynamometer tie down adjustment, and set-up. Figures 1 and 2 show the vehicles set-up on the heavy-duty chassis dynamometer.

For this test program, baseline school bus emissions were measured over cold-start and hot-start runs using two different driving cycles. One cycle, the EPA Urban Dynamometer Driving Schedule (UDDS) For Heavy-Duty Vehicles, is illustrated in Figure 3. This driving cycle is also known as the heavy-duty chassis cycle (HDCC). The HDCC is 1,060 seconds long and covers a distance of 5.55 miles (8.94 km). The official use of this cycle is for preconditioning heavy-duty gasoline-fueled vehicles before an evaporative emissions test. However, the HDCC is commonly used for exhaust emissions testing of heavy-duty vehicles, and is generally considered to approximate the engine speed and load conditions found in the EPA heavy-duty diesel engine certification test procedure.

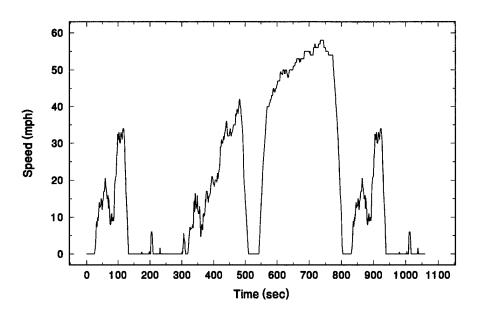


Figure 3. Urban EPA Dynamometer Driving Schedule for Heavy-Duty Vehicles

The second test cycle used for this program is known as the Central Business District (CBD) cycle. The CBD cycle is one of four transit coach operating profile duty cycles adopted by the Federal Transit Administration (FTA) of the U.S. Department of Transportation. For this project, the "CBD-14" cycle was comprised of 14 repetitions of the basic cycle shown in Figure 4, which includes idle, acceleration to 20 mph (32.2 kph), cruise, a sharp deceleration to a stop, then a repeat of the basic cycle starting with idle. The CBD-14 cycle used in this work, shown in Figure 5, was 580 seconds in length and covered a distance of 2.0 miles (3.2 km).

For baseline school bus tests, cold-start and hot-start emission tests were run using both driving cycles. Hot-start emission tests were run in replicate because they are generally considered more important in determining weighted composite emissions, reflecting the fact that most engines are typically cold-started only once per day. For the school bus, the order of test was cold-start CBD-14, 20 minute engine off soak, hot-start CBD-14, 20 minute soak, then a hot-start HDCC. The following day started with a cold-start HDCC, then a 20 minute soak, a hot-start HDCC, 20 minute soak, and finally a hot-start CBD-14. Preparatory runs were completed at least 12 hours prior to cold-start emission testing.

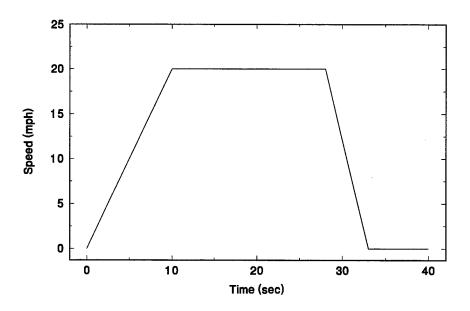


Figure 4. Single Segment of the CBD Driving Cycle

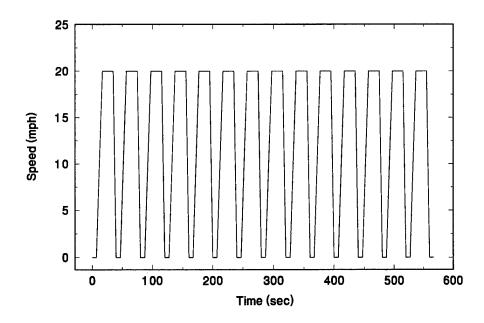


Figure 5. <u>CBD-14 Cycle</u>

In preparation for the cold- and hot-start record tests, the school bus was operated at 50 mph, and the road load on the dynamometer was set to 52 hp. One CBD practice cycle was run followed by a recheck of the dynamometer load at 50 mph. The bus was then shut down for an overnight soak at ambient temperature (68-86°F). The EPA Recommended Procedure specifies that the vehicle remain inoperative for at least 12 hours before the cold-start test. Following the overnight soak, the bus was tested over the test sequence described earlier.

The hybrid bus operated in a pure electric mode until the state of charge (SOC) dropped below a defined level, then the APU began to operate. Therefore, the test sequence used for the hybrid bus was notably different than that used for the school bus. Testing of the hybrid bus was performed using the same driving cycles, inertia weight, road load, and preparatory sequence used for the school bus. However, the test sequence was modified to establish a reproducible characterization of the hybrid bus emissions and fuel economy. For this program, all emissions testing of the hybrid bus started with the on-board battery pack charged to 100-percent SOC.

For CBD-14 cycle testing, the hybrid bus was operated over nine consecutive CBD-14 driving cycles. The selection of nine CBD-14 cycles was determined during testing and was based on observations of the SOC during repetitive CBD cycles. Using the APU operating characteristics set by the vehicle manufacturer (Allison), the APU started during the fourth CBD-14 cycle. Therefore, there were no cold-start emissions during initial bus operation and through the first three CBD-14 cycles. Cold-start emissions from the APU were measured as part of the fourth CBD-14 cycle. Thereafter, five additional CBD-14 cycles were run with the APU operating.

A similar approach was used for the hybrid bus operating over the HDCC. Because the HDCC is a longer test with higher vehicle speeds and associated loading, the APU started during the second HDCC. An additional four HDCC tests were performed with the APU running, for a total of six consecutive HDCC cycles used to test the hybrid bus.

Steady-state emissions of the hybrid bus APU were measured at 5, 10, 15, 20, and 25 kW of APU output. These tests were run with the bus in "park," using the on-board computer to fix the APU output to the desired level. Before these steady-state APU tests were run, the SOC of the on-board battery packs was run down to approximately 40 percent so that the APU power output would be used to charge the batteries during emissions testing.

2.4 Analytical Procedures

The analytical procedures used to measure and calculate the exhaust emissions produced and the fuel consumed during the tests are given in the EPA report for heavy-duty chassis testing ($\underline{3}$), and those given in the Federal Register for heavy-duty gasoline and diesel engine testing ($\underline{2}$), and incorporated procedures adopted by CARB for testing CNG-fueled, heavy-duty engines ($\underline{4},\underline{5}$).

Following diesel engine testing protocols for the baseline school bus, total hydrocarbon and NO_x concentrations were continuously monitored in the dilute exhaust over each test, and the integrated result was used in computing emissions. NO_x correction factors for engine intake air humidity were applied as is specified in the transient FTP for diesel-fueled engines (2,5).

CARB procedures for spark-ignited, CNG-fueled engines were used for hybrid APU testing. Therefore, HC and NO_x emissions were measured using proportional dilute exhaust bag samples. In addition to total hydrocarbons, a gas chromatograph determined methane content of the proportional dilute exhaust bag samples using SAE Method J1151 (6). Non-methane hydrocarbons (NMHC) are essentially "total hydrocarbons" (HC) minus "methane." These calculations take into account procedures recommended by CARB for computing NMHC (7). NO_x correction factors for engine intake air humidity were applied as specified in the transient FTP for gasoline fueled engines (2,4).

For both the school bus and the hybrid bus, concentrations of CO and CO_2 in the proportional dilute exhaust bag samples were determined by non-dispersive infrared (NDIR) instruments (2). Particulate emissions were measured only on the baseline diesel school bus, using dilute sampling techniques as is specified in the transient FTP for diesel-fueled engines (2,5).

Emission levels for THC, CO, CO₂, and NO_x were processed along with CVS flow parameters and vehicle operating parameters to compute mass emissions on the basis of distance (g/mi). These computations were based on the equations specified in the Federal Register (2) for exhaust emissions from gasoline engine exhaust, and take into account modifications necessary for using CNG fuel as outlined in the California Code of Regulations governing certification standards of new heavy-duty vehicles fueled with natural gas (4).

It is important to note that these tests were not conducted to a federal test procedure, which for heavy-duty applications is an engine test procedure. For additional discussion on heavy-duty hybrid vehicle testing, refer to SAE paper No. 952611.

3. 0 BASELINE DIESEL TEST RESULTS

Average composite exhaust emissions from the 1996 Carpenter school bus are summarized in Table 3. Following EPA procedures, composite emissions were computed by weighting the cold-start emissions by 1/7 and the hot-start emissions by 6/7. Individual data sheets from each test are given in Appendix A.

Table 3. Baseline Diesel School Bus Results						
Composite Cycle ^a	HC (g/mi)	CO (g/mi)	NO _x (g/mi)	PM (g/mi)	Fuel E (mpg)	conomy (BTU/mi)
CBD-14	1.3	3.8	15.2	0.25	8.1	16,200
HDCC	0.8	2.3	12.4	0.24	8.5	15,300

Note: a - Composite based on 1/7 x average cold-start + 6/7 x average hot-start emissions.

The measured fuel economy was compared to fuel economy records kept by the North East Independent School District for this model and year bus. Their records show an average fuel economy of 7.8 mpg, with a sample standard deviation of 0.39 from 23 buses. Therefore, the measured fuel economy results seem reasonable.

4.0 HYBRID BUS TEST RESULTS

Initial testing of the hybrid bus revealed that the NO_x and CO levels from the APU were unexpectedly high. Raw exhaust analysis of the APU using a Horiba air fuel ratio (a/f) analyzer revealed that the APU was running very rich of stoichiometric. Diagnostic testing performed by SwRI confirmed that the engine was running rich, and that the IMPCO ADP fuel system was not running closed-loop (i.e., modulating the a/f ratio around stoichiometric).

SwRI requested and received a copy of the ADP service manual via fax from Onan. Onan packaged the APU for Allison. Following the service manual instructions, SwRI adjusted the CNG fuel system carburetor and pressure regulator while observing the ADP O₂ sensor output and the Horiba a/f until closed-loop operation was achieved. The ADP system functioned properly above 17 kW, but below this load, closed-loop control was lost. However, the a/f stayed close to stoichiometric. Below 17 kW, carburetor or pressure regulator adjustments did not bring the ADP into a closed-loop mode. Note that the default APU load table on the bus calls for a lot of 10 - 15 kW APU output. Therefore, it is important for the ADP to operate in a closed-loop mode in this range. SwRI also sought assistance from IMPCO.

In addition to the fuel system running rich, SwRI suspects that the Nelson "catalytic muffler" was not very efficient in reducing NO_x emissions. When running rich, with no O₂in the exhaust, the NO_x should have been low, but was not. In fact, when SwRI leaned out the engine to closed-loop operation, the raw NOx concentration downstream of the catalyst was on the order of 2,500 ppm, which would be expected for a straight engine out level. SwRI proposed to remove the Nelson muffler and temporarily replace it with a three-way automotive catalyst that had demonstrated ULEV emissions on CNG. Allison agreed to this proposal.

During the fuel system diagnostic activity, SwRI discovered an exhaust leak between the exhaust manifold and the exhaust-pipe flange. The presence of an exhaust leak voids the early hybrid bus APU emission measurements, because a leak results in artificially low emission and fuel consumption results (i.e., our high results would be even higher). While removing the Nelson muffler and installing the 3-way catalyst, SwRI confirmed the exhaust leak was between the exhaust manifold and the exhaust-system flange. The gasket was disintegrated, and SwRI replaced it with one made in-house.

After the ADP fuel system was adjusted, the exhaust leak repaired, and the new catalyst was installed, SwRI performed the emission tests on the hybrid bus. Exhaust emission and fuel economy test results from the hybrid bus operating over the CBD-14 cycle are given in Table 4. Individual test data sheets for each CBD-14 test are given in Appendix B. Exhaust emissions and fuel economy measured over nine consecutive CBD-14 test cycles, starting with the batteries at 100-percent SOC, are provided. Recall that each CBD-14 test cycle is 580 seconds long and covers a distance of two miles. Therefore, Table 4 represents continuous operation of the bus for 5,220 seconds (1 hour and 27 minutes), covering a distance of 18 miles.

Table 4 shows that the APU started during the fourth CBD-14 cycle, and remained on during subsequent test cycles. The results from cycle numbers 5 through 9 indicate that the APU system reached a pseudo-equilibrium operating condition for this test cycle, and the emissions and fuel economy essentially stabilized.

	Table 4. CBD-14 Cycle Hybrid Bus Results						
CBD-14 Cycle Number	THC (g/mi)	NMHC (g/mi)	CO (g/mi)	NO _x (g/mi)	PM (g/mi)	Fuel Economy (BTU/mi)	
1	0.0	0.0	0.0	0.0	0.0	0.0	
2	0.0	0.0	0.0	0.0	0.0	0.0	
3	0.0	0.0	0.0	0.0	0.0	0.0	
4	1.6	0.30	0.17	11.4	***	7,700	
5	1.3	0.29	0.13	19.4	***	12,100	
6	1.4	0.34	0.05	20.3	***	11,800	
7	1.4	0.36	0.09	21.7	***	12,000	
8	1.3	0.34	0.13	20.0	***	11,600	
9	1.3	0.32	0.13	19.7	***	11,900	
Note: a - PM not me	asured during hy	brid bus testing	. Assumed to b	e essentially 0 g	g/mi for CNG er	ngines.	

Table 5 provides the emissions and fuel economy results for the hybrid bus operating over six consecutive HDCC tests. Individual test data sheets for each HDCC test are given in Appendix C. Recall that each HDCC is 1,060 seconds long and covers a distance of 5.55 miles. Therefore, Table 5 represents continuous operation of the bus for 6,360 seconds (1 hour and 46 minutes), covering a distance of 33.3 miles.

Table 5 shows that the APU started during the second HDCC, and it remained on during subsequent test cycles. The results from cycle numbers 2 through 6 indicate that the APU system reached a pseudo-equilibrium operating condition for this test cycle, and the emissions essentially stabilized.

Table 6 provides the results of steady-state APU tests performed at several load points. APU load was fixed by operating the bus with the APU disabled to discharge the on-board batteries to a relatively low SOC (approximately 40 percent). The APU was then engaged and the output load fixed via a laptop computer supplied by Allison. A series of seven-minute tests was performed at each of the six load points selected. Individual test data sheets for each steady-state APU test are provided in Appendix D.

Table 5. HDCC Hybrid Bus Results HDCC THC **NMHC** CO NO_x PM Fuel Test (g/mi) (g/mi) (g/mi) (g/mi) (g/mi) **Economy** Number (BTU/mi) 1 0.0 0.0 0.0 0.0 0.0 0.0 2 0.52 0.11 0.09 4.9 3,300 3 0.88 0.12 8,400 0.17 16.2 *** 4 0.82 0.09 0.17 16.2 8,300 5 *** 0.72 0.20 15.7 8,600 80.0 6 0.68 0.10 0.20 15.6 8,600 Note: a - PM not measured during hybrid bus testing. Assumed to be essentially 0 g/mi for CNG engines.

Measured APU Output (kW)	THC (g/hr)	NMHC (g/hr)	CO (g/hr)	NO _x (g/hr)	Fuel Economy (BTU/hr)
4.0	13.3	0.36	85.7	0.6	72,900
7.5	18.6	1.87	101.9	0.6	93,500
11.0	23.4	1.46	59.5	19.2	116,000
14.0	5.6	0.96	0.6	194.2	141,000
17.5	4.4	1.96	1.7	309.8	189,000
23.0	35.9	22.38	2.3	573.4	248,000

Note the dramatic difference between the low load emissions (at 4.0, 7.5, and 11.0 kW) and the high load emissions. Above 11 kW, the CNG fuel system operated in a closed-loop manner, i.e., at an air/fuel ratio close to stoichiometric (approximately 17:1). At 11 kW and below, the fuel control system was unable to operate closed-loop, and a rich air/fuel ratio resulted in high hydrocarbon and carbon monoxide emissions, but relatively low NO_x emissions.

5.0 EMISSIONS AND FUEL ECONOMY COMPARISON OF CONVENTIONAL DIESEL POWER, TRAIN TO CNG-FUELED HYBRID

A comparison of the exhaust emission and fuel economy results obtained from the school bus powered by a conventional power train with a diesel engine and the CNG-fueled hybrid bus is presented below. Although the physical size of the school bus was notably different than the hybrid shuttle bus, the power train in the school bus was similar to that used in diesel-powered shuttle buses. The preferred comparison of the hybrid drive system to a conventional diesel power train would have been to obtain a diesel-powered AVS shuttle bus. Unfortunately, such a vehicle does not exist since the hybrid bus was a purpose-built, one-of-a-kind, demonstration vehicle. However, because baseline testing of the school bus was performed at the same inertia weight and road load horsepower used for testing the hybrid bus, there is basis for a reasonable "apples to apples" comparison.

Exhaust emissions of THC, NMHC, CO, NO_x, and PM over repetitive CBD-14 cycles are shown in Figure 6. For the diesel school bus, the first CBD-14 cycle represents an average of the two cold-start tests performed, where the bus was parked for at least twelve hours at an ambient temperature between 68-86°F (20-30°C). The second CBD-14 test cycle is the average of three hot-start CBD-14 tests performed on the school bus (provided in Appendix A). Subsequent hot-start CBD-14 tests shown in Figure 6 are assumed to have the same emission rate as the average hot-start CBD-14.

Figure 6 shows that the hybrid bus was operating on purely electric power for the first three CBD-14 cycles, and that the APU started during the fourth CBD-14 cycle. The APU did not turn on immediately because the hybrid bus batteries at the beginning of the test were at 100-percent SOC. The data in Figure 6 also suggests that the emissions from the hybrid bus quickly established a pseudo-equilibrium rate, which is a function of the APU power output controlled by the on-board computer. Stabilized THC emissions are essentially equal when comparing the emission results of the diesel school bus to the CNG-fueled hybrid bus. Most of the hydrocarbon emissions from the CNG-fueled bus are methane, which is generally considered non-reactive in ozone formation. Therefore, for each test of the hybrid bus, a separate methane measurement was taken so that the

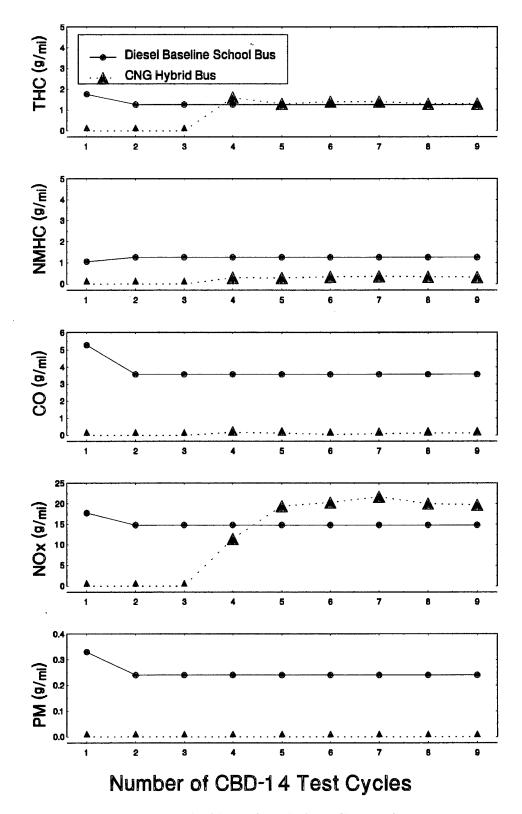


Figure 6. CBD-14 Emissions Comparison

non-methane hydrocarbons (NMHC) could be computed. The NMHC results in Figure 6 show that the hybrid bus had considerably lower NMHC emissions than the diesel school bus. CO emissions from the hybrid bus were also dramatically lower. The stabilized NO_x emissions are about 25 to 30 percent higher than the diesel school bus. Although PM emissions from the hybrid bus were not measured, they are assumed to be essentially zero for CNG engines.

Recall that the ADP fuel system was unable to achieve closed-loop operation at loads below roughly 17 kW, and therefore, the CNG fuel system should be considered far from optimized. With a properly functioning closed-loop CNG fuel system, the hybrid bus emissions could be improved considerably over what was observed in these tests.

Figure 7 shows similar results for the HDCC tests. Like the CBD-14 tests, the first HDCC test on the diesel school bus represents an average of two cold-start tests, and the hot-start HDCC tests are an average of triplicate HDCC tests. The HDCC results show similar emission trends to the hybrid bus operating over the CBD-14 cycle: similar THC emissions; much lower NMHC, CO, and PM levels; and slightly higher NO_x levels.

Fuel economy, expressed in BTU per mile, is provided in Figure 8 for the CBD-14 cycle and in Figure 9 for HDCC operation. At first, these results seemed to indicate that the stabilized fuel economy of the hybrid bus was about 25 percent better than the diesel school bus over the CBD-14 cycle, and was about 45 percent better over the HDCC. However, a more detailed analysis of the results, described below, reveals a slightly different scenario.

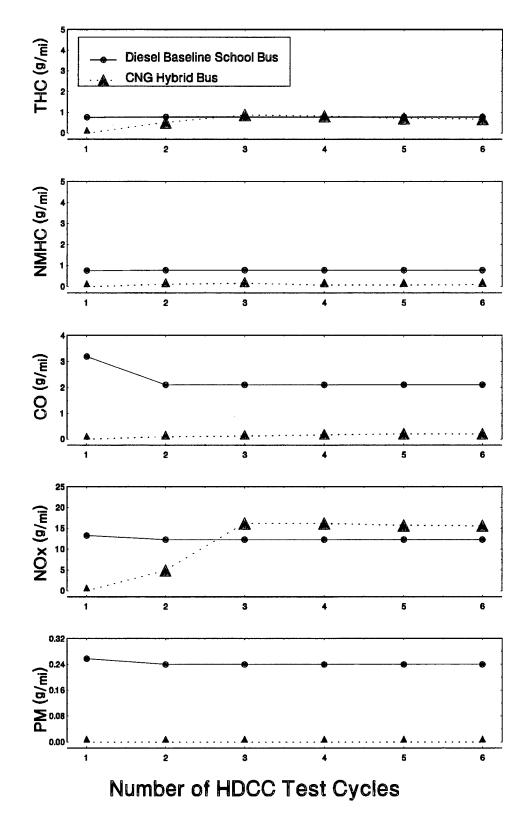


Figure 7. HDCC Emissions Comparison

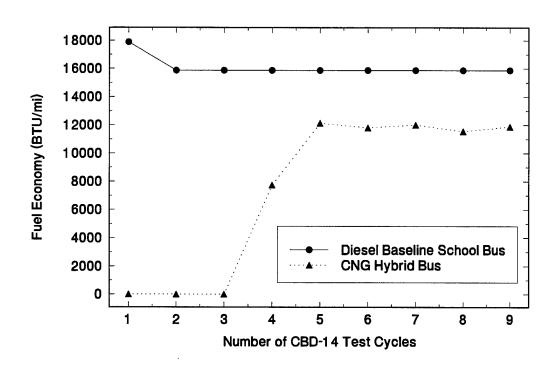


Figure 8. CBD-14 Fuel Economy Comparison

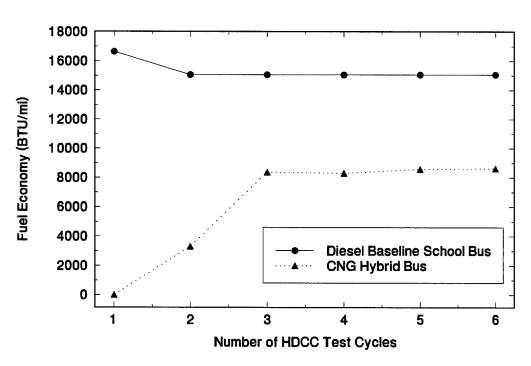


Figure 9. HDCC Fuel Economy Comparison

6. 0 ENERGY CONSUMPTION ANALYSIS AND COMPARISON

The figures above compare actual fuel economy between the conventional diesel-fuel vehicle and the CNG-fuel hybrid vehicles. However, it is well known that fuel consumption on a hybrid vehicle is a function of the battery SOC and changes in SOC.(9) To account for changes in SOC that may have occurred during the tests, a new evaluation procedure was required and was developed especially for this project. The basic philosophy of the procedure was to compare the total energy consumed by each vehicle during the HDCC and the CBD-14 cycles. In the case of the conventional vehicle, calculation of the total energy consumed is very simple since the only source of energy comes directly from the diesel fuel. Knowing the amount of fuel consumed, one can calculate the amount of energy consumed as follows:

$$\begin{split} E_{\text{consumed}} &= \text{Sum}(m_{\text{fuel per cycle}}) * \text{HV}_{\text{fuel}} * \text{C}_1 \\ \text{where,} \\ & \\ m_{\text{fuel}} &= \text{amount of fuel consumed} \\ \text{HV}_{\text{fuel}} &= \text{Heating Value of the Fuel} \\ &= 19,850 \text{ BTU/lb (46.2 MJ/kg) of CNG} \\ &= 18,275 \text{ BTU/lb (42.5 MJ/kg) of diesel} \\ \text{C}_1 &= \text{conversion factor} \end{split}$$

For the hybrid vehicle, however, an additional term was introduced to take into account an aspect of hybrid vehicle that is not present in conventional diesel bus systems: APU/battery pack interaction. APU operation depends on battery pack SOC. Hybrid bus testing can be started at any given battery SOC. In this particular test procedure, it was decided that the cycle would be started with the battery at 100-percent SOC. Since the APU control strategy prohibited engine operation above 85-percent SOC, it was observed, as expected, that no CNG fuel was consumed at the beginning of the driving cycles and that the batteries provided the entire energy required to propel the vehicle. The problem in comparing the diesel-fueled school bus and the hybrid bus is that the change in SOC of the battery pack must be accounted for at the end of the cycle. The energy required to return the battery to the original SOC, combined with the fuel consumed, will yield the total energy required by the vehicle.

$$E_{\text{required}} = Sum(m_{\text{fuel per cycle}}) * HV_{\text{fuel}} * C_1 + E_{\text{recharge}}$$
 (2)

where

$$E_{\text{recharge}} = N_{\text{parallel}} * SOC_{\text{change}} * E_{\text{ratio}} / Eff_{\text{APU}} / Eff_{\text{batt}}$$
 (3)

 $N_{parallel}$ = number of battery packs in parallel

Eff_{APU} = Average APU efficiency

Eff_{batt} = Average battery charging efficiency

E_{ratio} = Weighted average ratio of electrical energy out of the battery and its corresponding change in SOC for a given length of time

$$\begin{split} E_{\text{ratio}} &= [\begin{array}{ccc} N_{\text{APU "ON"}} \ ^*(E_{\text{net batt out}} \ / \ \text{SOC}_{\text{change}}) \ _{\text{w APU "ON"}} + \dots \\ N_{\text{APU "OFF"}} \ ^*(E_{\text{net batt out}} \ / \ \text{SOC}_{\text{change}}) \ _{\text{w APU "OFF"}}] / \ (N_{\text{APU "ON"}} + N_{\text{APU "OFF"}}) \end{aligned} \tag{4} \\ \text{where, } E_{\text{net batt out}} &= \text{Integral of } (V_{\text{bus}} \ ^* \ I_{\text{batt}} \ ^* \ \text{dt}) \end{aligned} \tag{5} \\ N_{\text{APU "ON"}} &= \text{Number of cycles with APU on } \\ N_{\text{APU "OFF"}} &= \text{Number of cycles with APU off} \end{split}$$

The average APU efficiency is included because the analysis assumes that the battery is recharged with the on-board APU. This is a reasonable assumption since the APU controller is designed to maintain SOC between approximately 75 and 85 percent. Average APU efficiency can be estimated directly from the test data by integrating the generator electrical energy delivered and the amount of fuel consumed during a given number of cycles.

$$Eff_{APU} = [Integral of (V_{bus} * I_{gen} * dt)] / [m_{fuel consumed} * HV_{fuel} * C_1]$$
 (6)

Table 7 shows the results of the above analysis for the Allison Series Hybrid Vehicle for the CBD-14 and HDCC driving cycles. The results show that the fuel economy benefits of the hybrid vehicle over the conventional diesel-powered bus vary with driving cycles. In particular, on the CBD-14 driving cycle, the hybrid vehicle had a slight (13 percent) benefit in terms of fuel consumption. On the HDCC driving cycle, the hybrid bus demonstrated much better fuel economy (38 percent).

Table 7. Energy Consumption Analysis for the Allison Hybrid Vehicle				
	CBD-14 Cycle	HDCC Cycle		
APU Energy Output [Integral of (V _{bus} * I _{gen}) * dt]	9.225 kWh (31,505 BTU)	18.088 kWh (61,775 BTU)		
APU Fuel Energy Consumed*1 [m _{fuel consumed} * HV _{fuel} * C ₁]	28.795 kWh (98,345 BTU)	56.427 kWh (192,715 BTU)		
Average APU Efficiency, Eff _{APU}	32%	32%		
Net Energy out of the Battery Pack E _{net batt out, APU "OFF"}	3.4111 kWh (11,650 BTU)	4.249 kWh (14,513 BTU)		
Net Change in Battery Pack SOC SOC _{change ,APU "OFF"}	19.4%	26.4%		
E _{ratio, APU "OFF"}	600.52	549.7		
N APU "OFF"	3	1		
Net Energy out of the Battery Pack Enet batt out, APU "ON"	-0.7554 kWh (-2,580 BTU)* ²	1.452 kWh (4,960 BTU)		
Net Change in Battery Pack SOC SOC _{change ,APU "ON"}	-2.4% ^{*2}	10.9%		
E _{ratio, APU} "ON"	1,075	456		
N _{APU "ON"}	6	5		
Weighted Average E _{ratio}	916.8	471.6		
Total Actual Fuel Energy Consumed [Sum(m fuel consumed per cycle) * HVfuel * C1]	40.827 kWh (139,438 BTU)	61.912 kWh (211,450 BTU)		
Total Distance Traveled (miles)	18.6	34.09		
Total Energy Required for the Hybrid Bus includes Recharge Efficiency (Eq'n 3)	76.731 kWh (262,060 BTU)	94.869 kWh (324,006 BTU)		
Hybrid Bus Fuel Consumption (kWh/mile)	4.12	2.78		
Total Actual Fuel Energy Consumed for the Diesel- Fueled School Bus [Sum(m fuel consumed per cycle) * HV fuel * C ₁] (Eq'n 1)	88.226 kWh (301,320 BTU)	152.67 kWh (521,430 BTU)		
Diesel Bus Fuel Consumption (kWh/mile)	4.74	4.48		
Fuel Consumption Improvement with Hybrid	13%	38%		

^{*1} For efficiency calculation, fuel energy of only cycle 4, 5 and 6 were used *2 Battery Pack was actually being charged

Regenerative Braking Analysis

SwRI used power measurements to analyze regenerative (regen) braking on the hybrid bus. The propulsion power was integrated over the cycle and compared with the integrated regenerative braking power. During the CBD-14 cycle, nearly 20 percent of the propulsion energy applied to the wheel was recovered by regenerative braking while approximately 12 percent of the propulsion energy was recovered by regenerative braking during the heavy duty EPA cycle. The results of this exercise can be seen in Figure 10.

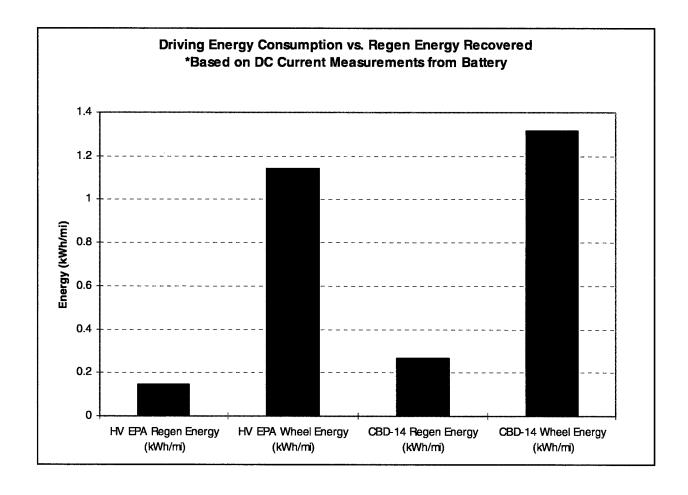


Figure 10. Comparison of Propulsion Energy to Recovered Regen Energy

7.0 SAE METHOD FOR CALCULATING ENERGY CONSUMPTION OF HYBRID VEHICLES

SAE Recommended Practice J1711 provides procedures for energy consumption calculation of light duty hybrid vehicles. SwRI applied the February 26, 1997 draft procedure to the subject vehicle tests to compare it with the procedure developed in section 6.0 of this report. Figure 11 shows an example of the technique. From the series of tests repeated in succession, one was selected which resulted in a net gain in battery SOC and another was chosen which resulted in a net reduction in battery SOC. These two results were interpolated to determine the energy consumption that would occur at a zero-delta SOC. Figure 12 illustrates the energy consumption results determined with the J1711 method along with the diesel bus results. Figures 13 and 14 give the emissions results determined by the same method of SOC adjustment.

The fuel consumption evaluation using the SAE method (J1711 dated 2/26/97) indicates that the hybrid bus consumed 30 percent less fuel on the CBD-14 cycle and 38 percent less fuel on the HDCC (EPA Schedule D) cycle when compared to the diesel bus. Although the EPA cycle fuel consumption results agreed between the two calculation methods (Sections 6.0 and 7.0), the same was not true for the CBD-14 cycle. In the latter case, there was an unexplained difference of 17 percent.

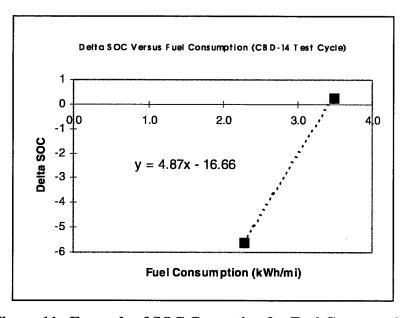


Figure 11. Example of SOC Correction for Fuel Consumption

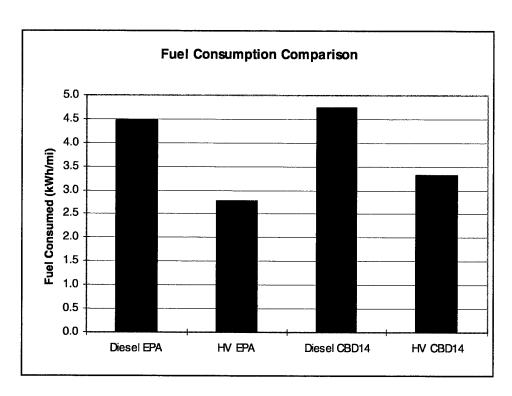


Figure 12. Comparison of Corrected Fuel Consumption of Hybrid Bus

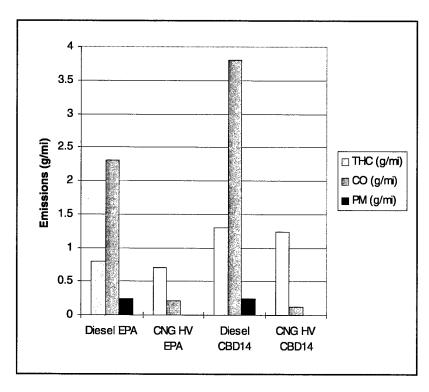


Figure 13. Comparison of Corrected HC, CO, and PM Emissions of Hybrid Bus

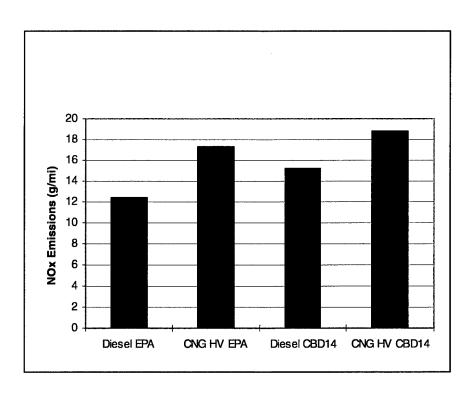


Figure 14. Comparison of Corrected Nox Emissions of Hybrid Bus

8.0 RECOMMENDED TEST AND ANALYSIS PROCEDURE FOR HYBRID VEHICLE FUEL ECONOMY COMPARISON

8.1 Scope

This is a recommended procedure for testing and analyzing the fuel economy of a series hybrid electric vehicle. The procedure assumes, as in most series hybrid platforms that the APU and energy storage device(s) can simultaneously or individually provide power to the traction motors. In addition, the energy storage system can simultaneously accept energy from the APU and the traction motors. Figure 15 shows, as an example, the Allison hybrid bus electrical system that satisfies these criteria.

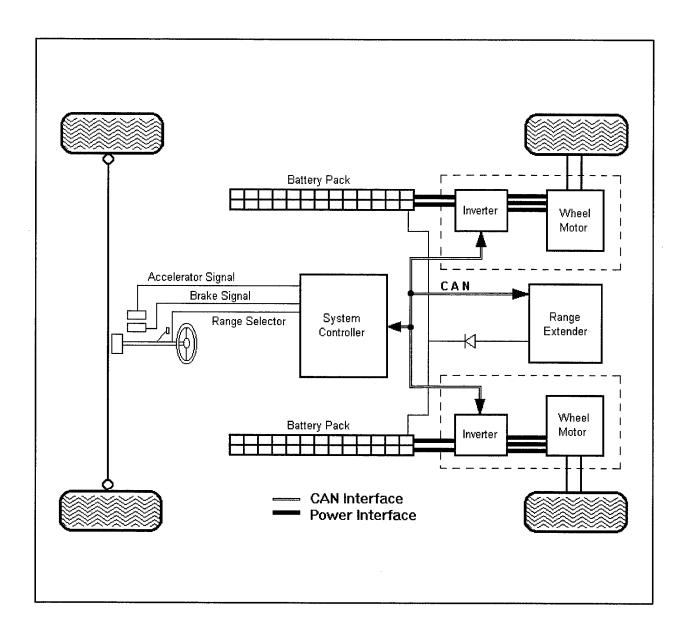


Figure 15. Series Hybrid Electric Vehicle Configuration

8.2 Testing Procedure

8.2.1 Run the baseline vehicle for at least 10 consecutive driving cycles of 500 seconds. Each driving cycle itself can be a composite of multiple cycles. Record accumulated emissions and fuel consumption per cycle. Instantaneous readings are preferred but not necessary.

- **8.2.2** Repeat the cycles with the hybrid electric vehicle
 - a. Record accumulated fuel consumption per cycle
 - b. Record instantaneous DC bus voltage
 - c. Record instantaneous battery current
 - d. Record instantaneous generator output current
 - e. Compute SOC based on the nominal discharge capacity of the battery

8.3 Analysis Procedure

C,

8.3.1 If the APU was able to maintain SOC within the designed threshold, then use Eq'n 1 to compare fuel economy

$$E_{consumed} = Sum(m_{fuel\ per\ cycle}) * HV_{fuel} * C_1 \quad in\ BTU \tag{1}$$
 where,
$$m_{fuel} = amount\ of\ fuel\ consumed\ in\ kg \\ HV_{fuel} = Heating\ Value\ of\ the\ Fuel\ in\ BTU/lb \\ = 19,850\ BTU/lb\ of\ CNG \\ = 130,000\ BTU/gal\ of\ diesel$$

= conversion factor

8.3.2 If the APU was unable to maintain SOC within the prescribed threshold, then use Eq'n 2 to compare fuel economy. This equation considers the energy required by the APU to recharge the battery pack.

$$E_{\text{required}} = \text{Sum}(m_{\text{fuel per cycle}}) * \text{HV}_{\text{fuel}} * C_1 + E_{\text{recharge}}$$
 (2)

where

$$\begin{split} E_{\text{recharge}} &= N_{\text{parallel}} * \text{SOC}_{\text{change}} * E_{\text{ratio}} / \text{Eff}_{\text{APU}} \end{aligned} \tag{3} \\ N_{\text{parallel}} &= \text{number of battery packs in parallel} \\ \text{SOC}_{\text{change}} &= \text{change in battery pack SOC} \\ &= \text{SOC}_{\text{initial}} - (\text{Ahr}_{\text{nom}} - \text{integral(battery current*dt)/Ahr}_{\text{nom}} \end{split}$$

$$\text{Eff}_{\text{APU}} &= \text{Average APU efficiency}$$

And where,

E_{ratio} = Average ratio of electrical energy out of the battery and its corresponding change in SOC for a given length of time

$$E_{ratio} = \sum_{\text{ratio}} N_{\text{APU "ON"}} * (E_{\text{net batt out}} / \text{SOC}_{\text{change}})_{\text{w APU "ON"}} + ... N_{\text{APU "OFF"}} * (E_{\text{net batt out}} / \text{SOC}_{\text{change}})_{\text{w APU "OFF"}} / (N_{\text{APU "ON"}} + N_{\text{APU "OFF"}})$$
where, $E_{\text{net batt out}} = \text{Integral of } (V_{\text{bus}} * I_{\text{batt}}) * \text{dt}$

$$N_{\text{APU "ON"}} = \text{Number of cycles with APU on } N_{\text{APU "OFF"}} = \text{Number of cycles with APU off}$$

$$Eff_{\text{APU}} = [\text{Integral of } (V_{\text{bus}} * I_{\text{gen}}) * \text{dt}] / [m_{\text{fuel consumed}} * \text{HV}_{\text{fuel}} * C_1]$$
(6)

An alternative to the procedure above is to interpolate between two results as described in Section 7.0.

9.0 SUMMARY

Southwest Research Institute (SwRI) performed heavy-duty chassis dynamometer emissions testing and analyses on a hybrid-powered shuttle bus. The hybrid bus was powered with a CNG-fueled VW 2.0L engine. Exhaust emissions from the hybrid bus were compared to a 1996 model year diesel-powered bus operated over the same driving cycles, and using the same inertia weight and road load as the hybrid bus.

The principal findings of these tests were:

- The aftermarket CNG fuel system installed on the 2.0L VW engine did not function adequately, and as such the exhaust emissions from the hybrid bus could have been much better than were observed.
- Even with the unoptimized CNG fuel system, the exhaust emissions of NMHC, CO, and PM were significantly lower than the diesel bus, but the NO_x emissions were 25 to 30 percent higher than the diesel bus.

- Fuel economy and emissions results were evaluated using State-of-Charge influence correction methods.
- Test results and data analysis suggest that the Allison bus consumes between 13 and 30 percent less fuel on the CBD-14 driving cycle and 38 to 45 percent less fuel on the EPA Schedule D (HDCC) cycle. The variation in percent reduction is linked to the method used for calculating the hybrid bus fuel consumption.

10.0 REFERENCES

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- 2. Code of Federal Regulations, Title 40 Protection of the Environment, Part 86, Subpart N Emission Regulations for New Otto-Cycle and Diesel Heavy-Duty Engines; Gaseous and Particulate Exhaust Test Procedure.
- 3. France, C.J., et al., "Recommended Practice for Determining Exhaust Emissions from Heavy-Duty Vehicles Under Transient Conditions," EPA Report EPA-AA-SDSB 79-08, PB80-17914- 6, February 1979.
- 4. California Code of Regulations, Title 13, "California Exhaust Emission Standards and Test Procedures For 1987 and Subsequent Model Heavy-Duty Otto-Cycle Engines and Vehicles," as amended May 15, 1990.
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- 9. "The Challenges of Developing an Energy, Emissions, and Fuel Economy Test Procedure for Heavy Duty Hybrid Electric Vehicles", Edward Bass, Terry Ullman, and Edwin Owens, November, 1995

APPENDIX A

Baseline Diesel School Bus Test Results

NEISD Carper	nter School Bus N	lo. 578	SwRI Projec	t No. 02-5	137-325	updated 20 !	Nov 97	sgf Energy		
Test Date	Test Cycle / #	HC g/m		NOx g/mi	PM g/mi		MPG		Fuel grams	Miles
19 mar 97	cold cbd - 1	1.44	4.99	18.23	0.311	1,391	7.32	17,756	1,734	3.93
19 mar 97	hot cbd - 2	1.2	3.76	14.73	0.260		8.09		1,586	3.97
20 mar 97	hot cb2 - 6	1.2	1 3.17	14.46	0.219		8.30		1,566	4.02
24 mar 97	cold cbd - 7	2.09	5.58	17.27	0.353		7.21		1,761	3.93
24 mar 97	hot cb2 - 8	1.3	2 3.80	15.23	0.243		8.18		1,597	4.04
Average CBD	Composite =	1.3	3 3.8	15.2	0.25		8.1		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
20 mar 97	cold hdcc - 4	0.70	3.20	13.29	0.258	1,308	7.81	16,646	2,306	5.57
20 mar 97	hot hdcc - 5	0.70		11.87	0.192		8.82		2,041	5.57
19 mar 97	hot hdcc - 3	0.80		12.73	0.260		8.25		2,186	5.58
24 mar 97	hot hdcc - 9	0.8	5 2.13	12.21	0.257		8.86		2,011	5.51
Average HDC	C Composite =	0.8	8 2.3	12.4	0.24		8.5		,	
	g/lb fuel							based on a die	sel fuel LHV =	130,000 BTU/gal
		H	c co	NOx	PM	CO2				
		g/II	b g/lb	g/lb	g/lb	g/lb				
	cold cbd - 1	1.4	B 5.14	18.77	0.32	1,433				
	hot cbd - 2	1.4	2 4.28	16.77	0.30					
	hot cb2 - 6	1.4	1 3.70	16.88	0.26					
	cold cbd - 7	2.1		17.52	0.36	•				
	hot cb2 - 8	1.5	2 4.37	17.51	0.28	1,434				
	cold hdcc - 4	0.8	3 3.51	14.60	0.28	1,437				
	hot hdcc - 5	0.8		14.72	0.24	•				
	hot hdcc - 3	0.9		14.77	0.30					
	hot hdcc - 9	1.0		15.21	0.32					
	g/hp-hr @ an as		_		•					
		H(g/hp-h		NOx a/bp-br	PM g/bp.br					
		g/rip-i	-	g/hp-hr	g/hp-hr	g/hp-hr				
	cold cbd - 1	0.6		8.07	0.14					
	hot cbd - 2	0.6		7.21	0.13					
	hot cb2 - 6	0.6		7.26	0.11	617				
	cold cbd - 7	0.9		7.54	0.15					
	hot cb2 - 8	0.6	5 1.88	7.53	0.12	617				
	cold hdcc - 4	0.3		6.28	0.12					
	hot hdcc - 5	0.3		6.33	0.10					
	hot hdcc - 3	0.4		6.35	0.13					
	hot hdcc - 9	0.4	6 1.14	6.54	0.14	618				

COLD CBD VEHICLE EMISSIONS RESULTS PROJECT 02-5137-325

PROGRAM = SORO9S

DIESEL

HCR = 1.81

TEST WEIGHT 6623. KG(14600. LBS) ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

NOX HUMIDITY CORRECTION FACTOR 1.0

EM-2482-F ODONETER 30578. KM(19000. MILES)

	PRODUCT 02-3137-323
LST NO. 1 RUN 1 VEHICLE HODEL 96 CARPENTER ENGINE 7.3 L(445. CID) TRANSHISSION AT GVW = 13154. KG (29000. LBS)	VEHICLE NO. #578 DATE 3/19/97 BAG CART NO. 2 DYNO NO. 4 CVS NO. 11
BARONETER 746.76 MM HG(29.40 IN HG) RELATIVE HUMIDITY 77. PCT BAG RESULTS	DRY BULB TEMP. 21.1 DEG C(70.0 DEG F) ABS. HUNIDITY 12.2 GN/KG
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. METRES(SCF) HC. SAMPLE METER/RANGE/PPM	1117.6 59.77 (2110.5) .00 (.0) .10 (3.55) 1115.2 (39378.)
HC BCKGRD METER/RANGE/PPH CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPM CO2 CONCENTRATION PPM CO2 CONCENTRATION PPM HC HASS GRAMS CO4 HASS GRAMS CO4 HASS GRAMS NOX HASS GRAMS MOX HASS GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE HC GRAMS/KM (GRAMS/MILE) CO GRAMS/KM (GRAMS/MILE)	12.0/1042/ 11.85 13.3/ 12/ 15.58 .0/ 12/.00 78.3/ 13/.3081 18.3/ 13/.0414 33.0/1041/33.13 .4/ 2/.40 40.10 8.80 15.11 .2677 32.65 5.639 19.613 5464.95 71.613 1733.89 6.319 (3.928) 32.20 (.137) .89 (1.44) 3.10 (4.99)
CO2 GRAMS/KH (GRAMS/MILE) NOX GRAMS/KH (GRAMS/MILE) PARTICULATE RATE GRAMS/TEST = 1.221	864.8 (1391.4) 11.33 (18.23)

GRAMS/KG FUEL =

GRAMS/KM =

GRAMS/MILE =

FILTER EFF. =

.70

.19

.31

100.00

HOT CBD VEHICLE EMISSIONS RESULTS PROJECT 02-5137-325

VEHICLE NO. \$578 TEST WEIGHT 6623. KG(14600. LBS) DATE 3/19/97 ACTUAL ROAD LOAD 38.9 KW(52.2 HP) BAG CART NO. 2 DIESEL EM-2482-F DYNO NO. 4 ODOHETER 30578. KH(19000. HILES) CVS NO. 11 HCR = 1.81

DRY BULB TEMP. 26.1 DEG C(79.0 DEG F) ABS. HUNIDITY 5.5 GM/KG

NOX HUNIDITY CORRECTION FACTOR .91

PROGRAM = SORO9S

HOT CBD

.78 (1.25) 2.34 (3.76)

783.0 (1259.9) 9.15 (14.73)

9.15 (14.73)

TEST CYCLE RUN TIME SECONDS 1119.5 61.69 (2178.2) TOT. BLOWER RATE SCHM (SCFM) .00 (.0) .10 (3.52) TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFH) TOT FLOW STD. CU. HETRES(SCF) 1152.9 (40708.) 19.3/1042/ 19.07 12.0/1042/ 11.85 9.4/ 12/ 11.43 .1/ 12/ .14 73.4/ 13/.2758 17.6/ 13/.0396 29.3/1041/29.42 HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT
CO2 BCKGRD METER/RANGE/PCT
NOX SAMPLE METER/RANGE/PPM
NOX BCKGRD METER/RANGE/PPM
DILUTION FACTOR
HC COMMONTAIN CO BCKGRD METER/RANGE/PPM .3/ 2/ .30 44.81 HC CONCENTRATION PPH 7.48 CO CONCENTRATION PPH 11.14 CO2 CONCENTRATION PCT .2371 NOX CONCENTRATION PPM 29.05 HC MASS GRAMS 4.954 CO HASS GRAHS 14.950 CO2 HASS GRAHS 5005.05 NOX MASS GRAMS 58.516 1586.27 MASS OF FUEL BURNED GRAMS 6.392 (3.972) MEASURED DISTANCE KM (MILES) 29.13 (.124) FUEL CONSUMPTION LB/MILE

LST NO. 2 RUN 1

VEHICLE MODEL 96 CARPENTER

ENGINE 7.3 L(445. CID)

GVW = 13154. KG (29000. LBS)

BAROMETER 746.25 MM HG(29.38 IN HG)

RELATIVE HUMIDITY 26. PCT

HC GRAMS/KM (GRAMS/MILE)

CO GRAHS/KH (GRAHS/HILE)

CO2 GRAMS/KM (GRAMS/MILE) NOX GRAMS/KM (GRAMS/MILE)

PARTICULATE RATE GRAMS/TEST = 1.032GRAMS/KG FUEL = .65 GRAMS/KH = .16 GRAMS/HILE = .26 FILTER EFF. = 100.00

TRANSMISSION AT

BAG RESULTS

HOT HDCC VEHICLE EMISSIONS RESULTS PROJECT 02-5137-325

•	
EST NO. 3 RUN 1	VEHICLE NO. ₹578
VEHICLE NODEL 96 CARPENTER	DATE 3/19/97
ENGINE 7.3 L(445 CID)	BAG CART NO. 2
LEST NO. 3 RUN 1 VEHICLE HODEL 96 CARPENTER ENGINE 7.3 L(445. CID) TRANSMISSION AT GVW = 13154. KG (29000. LBS)	DYNO NO. 4
GVW = 13154. KG (29000. LBS)	CVS NO. 11
GVW = 13154. KG (29000. 1653)	CV5 no. 11
BARONETER 745.74 MM HG(29.36 IN HG) RELATIVE HUMIDITY 27. PCT	DRY BULB TEMP. 25.6 DEG C(78.0 DEG F)
RELATIVE HUNIDITY 27. PCT	ABS. HUNIDITY 5.5 GM/KG
BAG RESULTS	
TEST CYCLE	HOT HDCC
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHM (SCFM)	1060.9
TOT. BLOWER RATE SCHM (SCFM)	64.25 (2268.6)
TOT. 20X20 RATE SCHW (SCFM)	.00 (.0)
TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. HETRES(SCF)	10 (3 50)
mom programs on wempresers	1137.7 (40174.)
TOT FLOW SID. CO. RETRES(SCr)	113/./ (401/4.)
TO ALVERT HOMED IN MAT INDU	10 5 / 20 / 20 20
HC SAMPLE METER/RANGE/PPM	18.5/1042/ 18.30
HC BCKGRD METER/RANGE/PPM	12.0/1042/ 11.85
CO SAMPLE METER/RANGE/PPM	7.7/ 12/ 9.53
CO BCKGRD HETER/RANGE/PPN	.1/ 12/ .14
CO2 SAMPLE METER/RANGE/PCT	86.8/ 13/.3700
CO2 BCKGRD METER/RANGE/PCT	17.4/ 13/.0391
NOX SAMPLE METER/RANGE/PPM	36.0/1041/36.13
NOX BCKGRD HETER/RANGE/PPH	.3/ 2/ .30
HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR	33.53
NOX BCKGRD METER/RANGE/PPH DILUTION FACTOR HC CONCENTRATION PPH CO CONCENTRATION PPH CO2 CONCENTRATION PCT NOX CONCENTRATION PPH HC HASS GRAMS	6.80
CO CONCENTRATION PPN	9.25
COS CONCENTRATION DOT	.3321
NOV CONCENTRATION FOR	35.71
HC HASS GRAMS	33.71
CO NICC CENTS	4.444
CO MASS GRAMS	12.252
CO2 MASS GRAMS	6916.77
NOX MASS GRAMS	70.988
MASS OF FUEL BURNED GRAMS NEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE	2185.61
NEASURED DISTANCE KM (MILES)	8.973 (5.577)
FUEL CONSUMPTION LB/HILE	28.58 (.122)
HC GRAHS/KH (GRAHS/HILE)	.50 (.80)
CO GRAMS/KM (GRAMS/MILE)	1.37 (2.20)
CO2 GRAMS/KM (GRAMS/MILE)	770.8 (1240.2)
NOX GRANS/KN (GRANS/NILE)	7.91 (12.73)
, , ,	
PARTICULATE RATE	
GRAMS/TEST = 1.452	
GRAMS/KG FUEL = .66	
GRAMS/KH = .16	
GRAMS/MILE = .26	
GKARD/ILLE = .20	

FILTER EFF. = 100.00

PROGRAM = SORO9S

TEST WEIGHT 6623. KG(14600. LBS)
ACTUAL ROAD LOAD 38.9 KW(52.2 HP
DIESEL EM-2482-F
ODONETER 30578. KM(19000. MILES)
HCR = 1.81

NOX HUMIDITY CORRECTION FACTOR .

COLD HDCC VEHICLE EMISSIONS RESULTS PROJECT 02-5137-325

VEHICLE NO. 1578 DATE 3/20/97 BAG CART NO. 2 DYNO NO. 4

DIESEL EM-2482-F ODONETER 32026. KM(19900. MILES) HCR = 1.81

PROGRAM = SORO9S

BAROMETER 740.66 MM HG(29.16 IN HG) RELATIVE HUNIDITY 25. PCT BAG RESULTS

DRY BULB TEMP. 26.7 DEG C(80.0 DEG F)
ABS. HUMIDITY 5.7 GM/KG

NOX HUNIDITY CORRECTION FACTOR .92

TEST WEIGHT 6623. KG(14600. LBS) ACTUAL ROAD LOAD 38.9 KW (52.2 HP)

TEST CYCLE

TRANSMISSION AT

.EST NO. 4 RUN 1

VEHICLE MODEL 96 CARPENTER

ENGINE 7.3 L(445. CID)

GVW = 13154. KG (29000. LBS)

RUN TIME SECONDS

TOT. BLOWER RATE SCHM (SCFM) 60.88 (2173...,

TOT. 20X20 RATE SCHM (SCFM) .00 (.0)

MOOT AUX. SAMPLE RATE SCHM (SCFM) .10 (3.42)

1080.2 (38140.)

HC SAMPLE METER/RANGE/PPM 18.5/1042/ 18.30
HC BCKGRD METER/RANGE/PPM 12.0/1042/ 11.85
CO SAMPLE METER/RANGE/PPM 12.2/ 12/ 14.43
CO BCKGRD METER/RANGE/PPM .0/ 12/ .00
CO2 SAMPLE METER/RANGE/PCT 91.5/ 13/.4078
CO2 BCKGRD METER/RANGE/PCT 17.9/ 13/.0404
NOX SAMPLE METER/RANGE/PPM 39.5/1041/39.58
NOX BCKGRD METER/RANGE/PPM .3/ 2/ .30
DILUTION FACTOR 30.40

DILUTION FACTOR

HC CONCENTRATION PPH

CO CONCENTRATION PPM

CO2 CONCENTRATION PCT
NOX CONCENTRATION PPH

HC MASS GRAMS

CO HASS GRAHS

CO2 HASS GRAHS

NOX HASS GRAMS
74.046
HASS OF FUEL BURNED GRAMS
2306.19
HEASURED DISTANCE KM (MILES)
8.967 (5.573)
FUEL CONSUMPTION LB/MILE
30.18 (.128)

 HC
 GRAMS/KM (GRAMS/NILE)
 .47 (.76)

 CO
 GRAMS/KM (GRAMS/NILE)
 1.99 (3.20)

 CO2
 GRAMS/KM (GRAMS/NILE)
 813.2 (1308.4)

 NOX
 GRAMS/KM (GRAMS/NILE)
 8.26 (13.29)

PARTICULATE RATE

GRAMS/TEST = 1.436

GRAMS/KG FUEL = .62 GRAMS/KM = .16 GRAMS/MILE = .26

FILTER EFF. = 100.00

COLD HDCC

CVS NO.

30.40

6.84

14.20

.3687

39.14

4.245 17.861

7292.05

HOT HDCC VEHICLE EMISSIONS RESULTS PROJECT 02-5137-325

	PROJECT 02-5137-325
EST NO. 5 RUN 1	VEHICLE NO. \$578
VEHICLE HODEL 96 CARPENTER	DATE 3/20/97
ENGINE 7.3 L(445. CID)	BAG CART NO. 2
TRANSHISSION AT	DYNO NO. 4
LEST NO. 5 RUN 1 VEHICLE HODEL 96 CARPENTER ENGINE 7.3 L(445. CID) TRANSHISSION AT GVW = 13154. KG (29000. LBS)	CVS NO. 11
	DRY DITTE WEND 26 7 DEC C/00 A DEC EV
RELATIVE HUNIDITY 25. PCT	DRY BULB TEMP. 26.7 DEG C(80.0 DEG F) ABS. HUNIDITY 5.7 GM/KG
BAG RESULTS	ADS. HUNIDIII 5.7 GH/NG
TEST CYCLE	HOT HDCC
TEST CICEE	noi mee
RUN TIME SECONDS	1065.9 60.97 (2152.7)
TOT. BLOWER RATE SCHM (SCFM)	60.97 (2152.7)
TOT. 20X20 RATE SCHN (SCFN)	.00 (.0)
TOT. AUX. SAMPLE RATE SCHM (SCFM)	.10 (3.42)
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. METRES(SCF)	
HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR	18.0/1042/ 17.73
HC BCKGRD METER/RANGE/PPM	12.0/1042/ 11.85
CO SAMPLE METER/RANGE/PPM	7.3/ 12/ 9.08
CO BCKGRD HETER/RANGE/PPH	.1/ 12/ .14
CO2 SAMPLE METER/RANGE/PCT	86.1/ 13/.3646
CO2 BCKGRD METER/RANGE/PCT	17.9/ 13/.0404
NOX SAMPLE METER/RANGE/PPM	35.1/1041/35.20
NOX BCKGRD METER/RANGE/PPM	.3/ 2/ .30
DILUTION FACTOR	34.03
NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPM CO CONCENTRATION PPM CO2 CONCENTRATION PCT NOX CONCENTRATION PPM HC MASS GRAMS	6.23
CO CONCENTRATION PPM	8.81
CO2 CONCENTRATION PCT	.3254
NOX CONCENTRATION PPH	34.79
HC NASS GRANS	3.881
CO HASS GRAHS	11.121
CO2 HASS GRAHS	6461.83
CO2 MASS GRAMS NOX MASS GRAMS NASS OF FUEL BURNED GRAMS NEASURED DISTANCE KM (HILES)	66.096
MASS OF FUEL BURNED GRAMS	2041.42
MEASURED DISTANCE KM (MILES)	8.960 (5.569)
FUEL CONSUMPTION LB/MILE	26.74 (.114)
BC GRAMS/KM (GRAMS/MILE)	.43 (.70)
CO GRANS/KH (GRANS/HILE)	1.24 (2.00)
CO2 GRAHS/KH (GRAHS/HILE)	721.2 (1160.3)
NOX GRAMS/KM (GRAMS/HILE)	7.38 (11.87)
PARTICULATE RATE	
40.110 (MDAM + 400	

GRAMS/TEST =

GRANS/KG FUEL =

FILTER EFF. = 100.00

GRAMS/KM =

GRAMS/HILE =

1.070

.52

.12

.19

PROGRAM = SORO9S

TEST WEIGHT 6623. KG(14600. LBS)
ACTUAL ROAD LOAD 38.9 KW(52.2 HP
DIESEL EM-2482-F
ODONETER 32145. KM(19974. HILES)
HCR = 1.81

NOX HUNIDITY CORRECTION FACTOR ...

HOT CBD VEHICLE EMISSIONS RESULTS PROJECT 02-5137-325

PROGRAM = SOR09S

DIESEL EM-2482-F

HCR = 1.81

F)

TEST WEIGHT 6623. KG(14600. LBS)
ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

ODONETER 32155. KH(19980. MILES)

NOX HUNIDITY CORRECTION FACTOR .92

	1100101 02 323, 323
AST NO. 6 RUN 1	VEHICLE NO. #578
VEHICLE MODEL 96 CARPENTER	DATE 3/20/97
ENGINE 7.3 L(445. CID)	BAG CART NO. 2
TRANSHISSION AT	DYNO NO. 4
GVW = 13154. KG (29000. LBS)	CVS NO. 11
RIPONETED 720 ON NW HC/20 12 TH HC)	NOV DITTE TEND 26 1 NEC C/70 O NEC
DELYMTHE MINITHTON OF DOM	DRY BULB TEMP. 26.1 DEG C(79.0 DEG ABS. HUNIDITY 5.6 GM/KG
BAG RESULTS	ADS. HUNIDITI 5.0 GR/RG
TEST CYCLE	ממיז מיזה
	HOT CBD
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM)	1118.6
TOT. BLOWER PATE SCHI (SCEN)	61.03 (2154.9)
TOT 20120 PATE SCHM (SCEN)	00 (2134.5)
TOT MY CAMPIE DAME COMM (COEM)	10 (2 /2)
TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. NETRES(SCF)	1139.6 (40238.)
101 FLOW SID: CO. HEIRES(SCF)	1139.0 (40230.)
HC SAMPLE METER/RANGE/PPM	19.2/1042/ 19.00
HC BCKGRD NETER/RANGE/PPM	12.0/1042/ 11.85
CO SAMPLE METER/RANGE/PPM	8.0/ 12/ 9.87
CO BCKGRD HETER/RANGE/PPH	.1/ 12/ .14
CO2 SAMPLE METER/RANGE/PCT	
CO2 BCKGRD HETER/RANGE/PCT	73.3/ 13/.2752
NOX SAMPLE METER/RANGE/PPM	17.4/ 13/.0391
NOX BCKGRD HETER/RANGE/PPH	29.4/1041/29.52
	.3/ 2/ .30
DILUTION FACTOR	44.94
HC CONCENTRATION PPM	7.41
CO CONCENTRATION PPM	9.60
CO2 CONCENTRATION PCT	.2370
NOX CONCENTRATION PPH	29.15
HC MASS GRAMS	4.848
CO MASS GRAMS	12.738
CO2 HASS GRAMS	4944.68
NOX MASS GRAMS	58.173
NASS OF FUEL BURNED GRAMS	1566.09
MEASURED DISTANCE KM (MILES)	6.472 (4.023)
FUEL CONSUMPTION LB/MILE	28.40 (.121)
HC GRAMS/KH (GRAMS/HILE)	75 / 1 21 \
CO GRAHS/KH (GRAHS/HILE)	.75 (1.21)
CO2 GRAHS/KH (GRAHS/HILE)	1.97 (3.17)
	764.0 (1229.2)
NOX GRAMS/KM (GRAMS/MILE)	8.99 (14.46)
PARTICULATE RATE	
GRAMS/TEST = .883	
GRAMS/KG FUEL = .56	
GRAMS/KM = .14	
GRANS/NT = .14 CDAWC/WTIF = .22	•

GRAMS/MILE =

FILTER EFF. =

.22

100.00

COLD CBD VEHICLE EMISSIONS RESULTS PROJECT 02-5137-325

PROGRAM = SORO9S

DIESEL

HCR = 1.81

TEST WEIGHT 6623. KG(14600. LBS) ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

ODONETER 32161. KM(19984. MILES)

NOX HUNIDITY CORRECTION FACTOR 1.0!

EH-2482-F

ST NO. 7 RUN 1 VEHICLE MODEL 96 CARPENTER ENGINE 7.3 L(445. CID) TRANSHISSION AT GVW = 13154. KG (29000. LBS)	
BAROMETER 736.85 MM HG(29.01 IN HG) RELATIVE HUMIDITY 64. PCT BAG RESULTS	DRY BULB TEMP. 25.0 DEG C(77.0 DEG F) ABS. HUNIDITY 13.1 GM/KG
TEST CYCLE	COLD CBD
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. METRES(SCF)	1120.2 60.45 (2134.4) .00 (.0) .10 (3.44) 1130.4 (39914.)
HC SAMPLE METER/RANGE/PPH	18.2/1042/ 17.98 5.5/1042/ 5.43 14.8/ 12/ 17.12
CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT	14.8/ 12/ 17.12 .0/ 12/ .00 78.0/ 13/.3060
CO2 BCKGRD HETER/RANGE/PCT NOX SAMPLE HETER/RANGE/PPH	17.5/ 13/.0393 30.2/1041/30.33
NOX BURGED RETER/RANGE/PPH DILUTION FACTOR HC CONCENTRATION PPH	.2/ 2/ .20 40.38 12.68
CO CONCENTRATION PPM CO2 CONCENTRATION PCT NOY CONCENTRATION PDM	16.67 .2677 30.05
HC MASS GRAMS CO MASS GRAMS	8.232 21.939
NOX HASS GRAMS NOX HASS GRAMS HASS OF FUEL BURNED GRAMS	5539.25 67.905 1760.99
MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE	6.325 (3.931) 32.68 (.139)
HC GRAMS/KM (GRAMS/MILE) CO GRAMS/KM (GRAMS/MILE) CO2 GRAMS/KM (GRAMS/MILE) NOX GRAMS/KM (GRAMS/MILE)	1.30 (2.09) 3.47 (5.58) 875.8 (1409.1) 10.74 (17.27)
PARTICULATE RATE GRAMS/TEST = 1.386 GRAMS/KG FUEL = .79 GRAMS/KH = .22 GRAMS/HILE = .35 FILTER EFF. = 100.00	

HOT CBD VEHICLE ENISSIONS RESULTS PROJECT 02-5137-325

PROGRAM = SORO9S

<i>i</i>		
ST NO. 8 RUN 1	VEHICLE NO. \$578	TEST WEIGHT 6623, KG(14600, LRS)
VEHICLE MODEL 96 CARPENTER	DATE 3/24/97	ארשון די
ENCINE 7 2 1 / AAE OTD)	DIC OLDERO 2	ACTUAL ROAD DOAD 30.3 RM(32.2 HP)
ENGINE 7.5 E(445. CIV)	DAG CART NO. 2	DIESEL EM-2482-F
TRANSMISSION AT	DYNO NO. 4	ODONETER 32168. KM(19988. NILES)
GVW = 13154. KG (29000. LBS)	VEHICLE NO. \$578 DATE 3/24/97 BAG CART NO. 2 DYNO NO. 4 CVS NO. 11	HCR = 1.81
BAROMETER 736.35 MM HG(28.99 IN HG)	DRY BULB TEMP. 25.6 DEG C(78.0 DEG F)	
RELATIVE HUMIDITY 60. PCT	ABS. HUNIDITY 12.7 GN/KG	NOT HUNTDITY CORRECTION FACTOR 1 OF
BAG RESULTS	mor nonibili ite., on to	NON HOMEDITE CONMECTION PACTOR 1.04
	Work on the	
TEST CYCLE	HOT CBD	
RUN TIME SECONDS	1121.1	
TOT. BLOWER RATE SCHH (SCFH)	60.31 (2129.5)	
TOT. 20X20 RATE SCHN (SCFH)	.00 (.0)	
TOT. AUX. SAMPLE RATE SCHM (SCEN)	10 (3 41)	
TOT PIOU CED OF METERS (COP)	1120 7 / 20052 \	
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. METRES(SCF)	1128.7 (39853.)	
HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPM CO2 CONCENTRATION PPM CO2 CONCENTRATION PCT NOX CONCENTRATION PPM HC MASS GRAMS	10.0/2010/20.84	
nc Sample Hetek/kange/pph	13.9/1042/ 13.74	
HC BCKGRD METER/RANGE/PPM	5.7/1042/ 5.63	
CO SAMPLE METER/RANGE/PPM	9.9/ 12/ 11.97	
CO BCKGRD METER/RANGE/PPM	.0/ 12/ .00	
CO2 SAMPLE METER/RANGE/PCT	74.4/ 13/.2822	
CO2 RCKGRD METER/RANGE/PCT	17.5/ 13/.0303	
MOV CLADIC REMED /DINCE /DDR	27 (/2012 /27 /27	
NOV DONORD WINDER (DANOR) COM	21.0/1041/21.12	
NOX BURGRU HETER/RANGE/PPH	.2/ 2/ .20	
DILUTION FACTOR	43.88	
HC CONCENTRATION PPN	8.24	
CO CONCENTRATION PPM	11.68	
CO2 CONCENTRATION PCT	.2438	
NOX CONCENTRATION PPM	27.45	
HC NASS GRAMS	5.340	
CO RICC CDIRC	15 242	
CRAND COAR OF	15.343	
CO MASS GRAMS CO2 MASS GRAMS NOX MASS GRAMS MASS OF FUEL BURNED GRAMS	5037.49	
NOX MASS GRAMS	61.510	
HASS OF FUEL BURNED GRAMS	1597.05	
MEASURED DISTANCE KM (MILES)	6.500 (4.040)	
FUEL CONSUMPTION LB/MILE	28.83 (.123)	
HC GRAMS/KH (GRAMS/MILE)	.82 (1.32)	
CO GRAMS/KM (GRAMS/HILE)	2.36 (3.80)	
CO2 GRAMS/KH (GRAMS/HILE)	·	
	774.9 (1246.9)	
NOX GRAMS/KM (GRAMS/MILE)	9.46 (15.23)	
ninmrantime nime	- ·	
PARTICULATE RATE		
GRAMS/TEST = .981		
GRAMS/KG FUEL = .61		
GRAMS/KM = .15		
GRAMS/MILE = .24		
ETIMEN PER - 100 00		

FILTER EFF. = 100.00

HOT HDCC VEHICLE EMISSIONS RESULTS PROJECT 08-5137-325

VEHICLE NO. \$578 DATE 3/24/97 BAG CART NO. 2 DYNO NO. 4 CVS NO. 11

TEST WEIGHT 6623. KG(14600. LBS) ACTUAL ROAD LOAD 38.9 KW(52.2 HP) DIESEL EM-2482-F ODONETER 32174. KM(19992. MILES)

HCR = 1.81

PROGRAM = SORO9S

NOX HUMIDITY CORRECTION FACTOR 1.05

ABS. HUNIDITY 13.1 GM/KG

DRY BULB TEMP. 26.1 DEG C(79.0 DEG F)

HOT HDCC

SECONDS RUN TIME TOT. BLOWER RATE SCHIN (SCFIN) TOT. 20X20 RATE SCHM (SCFH) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. METRES(SCF) HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD HETER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD NETER/RANGE/PCT NOX SAMPLE METER/RANGE/PPH NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPH

RUN 1

ST NO. 9

TRANSMISSION AT

BAG RESULTS TEST CYCLE

VEHICLE MODEL 96 CARPENTER

ENGINE 7.3 L(445. CID)

GVW = 13154. KG (29000. LBS)

BARONETER 735.84 MM HG(28.97 IN HG)

RELATIVE HUNIDITY 60. PCT

CO CONCENTRATION PPM CO2 CONCENTRATION PCT NOX CONCENTRATION PPM HC HASS GRAMS CO MASS GRAMS CO2 MASS GRAMS NOX MASS GRAMS MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KH (HILES) FUEL CONSUMPTION LB/MILE

HC GRAMS/KM (GRAMS/MILE) CO GRAMS/KM (GRAMS/MILE)
CO2 GRAMS/KM (GRAMS/MILE)
NOX GRAMS/KM (GRAMS/MILE) CO GRAMS/KM (GRAMS/MILE) NOX GRAMS/KM (GRAMS/MILE)

PARTICULATE RATE

GRAMS/TEST = 1.417GRAMS/KG FUEL = .70 GRAMS/KM =
GRAMS/MILE = .16 .26 FILTER EFF. = 100.00

1063.0 60.14 (2123.7) .00 (.0) .10 (3.40)

.10 (3.55, 1067.3 (37685.) 12.8/1042/ 12.66 5.2/1042/ 5.14 8.2/ 12/ 10.09 .3/ 12/ .41 86.0/ 13/.3638 17.5/ 13/.0393 31.9/1041/32.03 .4/ 2/ .40 34.14 7.67 9.44 .3256 31.54 4.702 11.730 6362.35 67.305 2011.26 8.867 (5.511) 26.62 (.113)

> .53 (.85) 1.32 (2.13) 717.5 (1154.5) 7.59 (12.21)

APPENDIX B:

Hybrid Bus Test Results Over CBD Cycle

Test Date = 8/14/97 = With Closed-Loop IMPCO & new catalyst

CBD Test No.	CNG Fuel grams	Cycle miles	Test Dur. sec.	THC g/mi	NMHC g/mi	CO g/mi	NOx g/mi	PM g/mi	CO2 g/mi	BTU/mi
1	0	2.05	555	0	0	0	0	0	0	0
2	0	2.05	555	0	0	0	0	0	0	0
3	0	2.05	555	0	0	0	0	0	0	0
4	364	2.05	543	1.6	0.30	0.17	11.4	0	488.1	7,745
5	577	2.08	555	1.3	0.29	0.13	19.4	0	767.1	12,126
6	568	2.10	560	1.4	0.34	0.05	20.3	0	747.6	11,814
7	568	2.06	557	1.4	0.36	0.09	21.7	0	759.8	12,011
8	553	2.09	558	1.3	0.34	0.13	20.0	0	730.8	11,552
9	563	2.07	559	1.3	0.32	0.13	19.7	0	751.5	11,877

Updated 11/20/97 sgf

LHV = 19,850 BTU/lb

TEST NO. CBD-4 RUN 1 VEHICLE NO. TEST WEIGHT 6623. KG(14600. LBS) VEHICLE MODEL 97 ALLISON HY DATE 8/14/97 ACTUAL ROAD LOAD 38.9 KW(52.2 HP) CNG-SI CNG ENGINE 2.0 L(122. CID) BAG CART NO. 2 ODOMETER 0. KM(0. MILES) TRANSMISSION NA DYNO NO. 4 GVW = 6124. KG (13500. LBS)CVS NO. 11 HCR = 3.80DRY BULB TEMP. 23.9 DEG C(75.0 DEG F) BAROMETER 740.18 MM HG(29.14 IN HG) RELATIVE HUMIDITY 87. PCT ABS. HUNIDITY 16.8 GM/KG NOX HUMIDITY CORRECTION FACTOR 1.25 BAG RESULTS TEST CYCLE CBD RUN TIME SECONDS 542.7 61.42 (2168.8) TOT. BLOWER RATE SCHM (SCFM)
TOT. 20X20 RATE SCHM (SCFM) .00 (.0) TOT. AUX. SAMPLE RATE SCHM (SCFM) 555.6 (19617.) TOT FLOW STD. CU. METRES(SCF) HC SAMPLE METER/RANGE/PPM
HC BCKGRD METER/RANGE/PPM
CO SAMPLE METER/RANGE/PPM
CO BCKGRD METER/RANGE/PPM
CO2 SAMPLE METER/RANGE/PCT
CO2 SAMPLE METER/RANGE/PCT
CO3 BCKGRD METER/RANGE/PCT
CO4.4/
CO5.4/
CO5.4/ DILUTION FACTOR 70.79 HC CONCENTRATION PPM 8.75 CO CONCENTRATION PPM .53 CO2 CONCENTRATION PCT .0985 NOX CONCENTRATION PPH 17.68 3.197 HC MASS GRAMS Michigan . CO MASS GRAMS .340 CO2 MASS GRAMS 1002.28 NOX MASS GRAMS 23.502 MASS OF FUEL BURNED GRAMS
MEASURED DISTANCE KM (MILES)
FUEL CONSUMPTION LB/MILE
3.304 (2.054)
12.94 (.055) .97 (1.56) .10 (.17) 303.3 (488.1) 7.11 (11.44) HC GRAMS/KM (GRAMS/MILE) CO GRANS/KN (GRANS/NILE) CO2 GRAMS/KM (GRAMS/MILE) NOX GRAMS/KM (GRAMS/MILE) PARTICULATE RATE GRAMS/TEST = .000 GRAMS/KG FUEL = .00 GRAMS/KM = .00 GRAMS/MILE = .00

FILTER EFF. = 100.00

CNG-SI CNG

HCR = 3.80

TEST WEIGHT 6623. KG(14600. LBS)

ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

ODOMETER 0. KM(0. MILES)

NOX HUMIDITY CORRECTION FACTOR 1.24

TEST NO. CBD-5 RUN 1 VEHICLE NO. VEHICLE MODEL 97 ALLISON HY DATE 8/14/97 ENGINE 2.0 L(122. CID) BAG CART NO. 2 TRANSMISSION NA DYNO NO. 4 GVW = 6124. KG (13500. LBS)CVS NO. 11 BAROMETER 740.21 MM HG(29.14 IN HG) DRY BULB TEMP. 24.4 DEG C(76.0 DEG F) RELATIVE HUMIDITY 83. PCT ABS. HUMIDITY 16.5 GM/KG BAG RESULTS TEST CYCLE CBD RUN TIME SECONDS 554.9 TOT. BLOWER RATE SCHM (SCFM) 61.39 (2167.8) .00 (.0) TOT. 20X20 RATE SCMM (SCFM) TOT. AUX. SAMPLE RATE SCMM (SCFM) TOT FLOW STD. CU. METRES(SCF) 567.8 (20049.) HC SAMPLE METER/RANGE/PPM 11.5/ 2/ 11.49 4.1/ 2/ 4.10 .8/ 12/ 1.08 .5/ 12/ .68 HC BCKGRD METER/RANGE/PPH CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM 58.3/ 13/.1904 16.9/ 13/.0378 30.0/ 2/30.11 CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM .1/ 2/ .10 NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR 50.66 7.48 HC CONCENTRATION PPM CO CONCENTRATION PPM .40 CO2 CONCENTRATION PCT .1534 NOX CONCENTRATION PPM 30.01 HC MASS GRAMS 2.792 CO MASS GRAMS .264 CO2 MASS GRAMS 1594.33 NOX HASS GRAMS 40.274 MASS OF FUEL BURNED GRAMS 577.00 3.344 (2.078 20.25 (.086) 3.344 (2.078) MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE .83 (1.34) .08 (.13) HC GRAMS/KM (GRAMS/MILE) CO GRAMS/KM (GRAMS/MILE) .08 (.13) 476.8 (767.1) CO2 GRAMS/KM (GRAMS/MILE) NOX GRAMS/KM (GRAMS/MILE) 12.04 (19.38) PARTICULATE RATE .000 GRAMS/TEST = GRAMS/KG FUEL = .00 GRAMS/KM = .00 GRAMS/MILE = .00 FILTER EFF. = 100.00

TEST NO. CBD-6 RUN 1 VEHICLE MODEL 97 ALLISON HY ENGINE 2.0 L(122. CID) TRANSHISSION NA GVW = 6124. KG (13500. LBS) BAROHETER 740.26 MM HG(29.14 IN HG)	BAG CART NO. 2 DYNO NO. 4 CVS NO. 11 DRY BULB TEMP. 25.0 DEG C(77.0 DEG F)	ner - 3.00
RELATIVE HUMIDITY 79. PCT	ABS. HUMIDITY 16.2 GM/KG	NOX HUMIDITY CORRECTION FACTOR 1.22
BAG RESULTS	400	
TEST CYCLE	CBD	
DIN TIME SECONDS	560 1	
TOT RIGHT DATE COM (CORN)	61 30 / 2167 8)	
TOT. DECEME RATE SCHE (SCHE)	00 / 0)	
TOT THE CHAIR SOME COME (COME)	00 (00)	
MOTE PLOTE OFFE OF A ADMINISTRAÇÃO (SCITA)	.00 (.00)	
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. HETRES(SCF)	5/3.1 (20236.)	
HC SAMPLE METER/RANGE/PPM HC BCKGRD HETER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPM CO2 CONCENTRATION PPM CO2 CONCENTRATION PPM HC MASS GRAMS CO MASS GRAMS CO2 MASS GRAMS NOX MASS GRAMS NOX MASS OF FUEL BURNED GRAMS	31 5/ 2/ 33 40	
TO DOUGH METER/RANGE/PPH	11.0/ 2/ 11.47	
AC CAMPLE HOMEN (DAVIDE OPEN	4.0/ 2/ 4.00	
CU SAMPLE METER/RANGE/PPM	.8/ 12/ 1.08	
CU BCKGKD METER/RANGE/PPM	.// 12/ .95	
CUZ SAMPLE METEK/RANGE/PCT	5/.6/ 13/.1869	
CO2 BCKGRD METER/RANGE/PCT	17.0/ 13/.0380	
NOX SAMPLE METER/RANGE/PPM	31.8/ 2/31.91	
NUX BCKGRD METER/RANGE/PPM	.1/ 2/ .10	
DILUTION FACTOR	51.60	
HC CONCENTRATION PPM	7.57	
CO CONCENTRATION PPM	.14	
CO2 CONCENTRATION PCT	.1496	
NOX CONCENTRATION PPH	31.81	
HC MASS GRAMS	2.854	
CO MASS GRAMS	.095	
CO2 MASS GRAMS	1569.74	
NOX MASS GRAMS	42.600	
MASS OF FUEL BURNED GRAMS	568.11	
MEASURED DISTANCE KM (MILES)	3.379 (2.100)	
NOX HASS GRAMS MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE	19.73 (.084)	
HC GRAMS/KM (GRAMS/MILE)	.84 (1.36)	
CO GRAMS/KH (GRAMS/HILE)	.03 (.05)	
CO2 GRAMS/KH (GRAMS/MILE)	464.6 (747.6)	
NOX GRAMS/KH (GRAMS/MILE)	12.61 (20.29)	
NOV GUNUO/UL (GUNUO/ULTE)	12.01 (20.27)	
PARTICULATE RATE		
GRAMS/TEST = .000		
GRAMS/KG FUEL = .00		
GRAHS/KH = .00		
GRAMS/MILE = .00		
FILTER EFF. = 100.00		
1101m/ mil 100.00		

CNG-SI CNG

HCR = 3.80

ODOMETER 0. KM(

TEST WEIGHT 6623. KG(14600. LBS)
ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

NOX HUMIDITY CORRECTION FACTOR 1.27

O. HILES)

TEST NO. CBD-7 RUN 1 VEHICLE NO. VEHICLE MODEL 97 ALLISON HY DATE 8/14/97 ENGINE 2.0 L(122. CID) BAG CART NO. 2 TRANSHISSION NA DYNO NO. 4 GVW = 6124. KG (13500. LBS) CVS NO. 11 BAROMETER 740.26 MM HG(29.14 IN HG) DRY BULB TEMP. 25.6 DEG C(78.0 DEG F)
ABS. HUMIDITY 17.1 GM/KG RELATIVE HUMIDITY 80. PCT BAG RESULTS TEST CYCLE CBD SECONDS RUN TIME 556.7 61.31 (2164.8) TOT. BLOWER RATE SCMM (SCFM) .00 (.0) .00 (.00) 568.8 (20085.) TOT. 20X20 RATE SCMM (SCFM) TOT. AUX. SAMPLE RATE SCMM (SCFM) TOT FLOW STD. CU. METRES(SCF) HC SAMPLE METER/RANGE/PPM 11.5/ 2/ 11.49 4.0/ 2/ 4.00 .8/ 12/ 1.08 .6/ 12/ .81 HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM
CO BCKGRD METER/RANGE/PPM
CO2 SAMPLE METER/RANGE/PCT
CO2 BCKGRD METER/RANGE/PCT
NOX SAMPLE METER/RANGE/PPM
NOX BCKGRD METER/RANGE/PPM .6/ 12/ .61 57.7/ 13/.1874 16.8/ 13/.0375 32.5/ 2/32.61 .1/ 2/ .10 51.47 DILUTION FACTOR HC CONCENTRATION PPM 7.57 CO CONCENTRATION PPM .27 CO2 CONCENTRATION PCT .1506 NOX CONCENTRATION PPM 32.52 HC MASS GRAMS 2.833 CO MASS GRAMS .179 CO2 HASS GRAMS 1568.49 44.786 567.69 NOX HASS GRAMS 567.69 3.321 (2.064) 20.06 (.085) MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/HILE .85 (1.37) .05 (.09) 472.2 (759.8) 13.48 (21.70) HC GRAMS/KM (GRAMS/NILE) CO GRAMS/KM (GRAMS/MILE) CO2 GRAMS/KM (GRAMS/MILE) NOX GRAMS/KN (GRAMS/NILE) PARTICULATE RATE GRAMS/TEST = .000 GRAMS/KG FUEL = .00

GRAMS/KM = .00 GRAMS/MILE = .00 FILTER EFF. = 100.00

CNG-SI CNG

HCR = 3.80

F)

ODONETER 0. KM(

TEST WEIGHT 6623. KG(14600. LBS)

ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

NOX HUMIDITY CORRECTION FACTOR 1.2

O. MILES)

TEST NO. CBD-8 RUN 1 VEHICLE MODEL 97 ALLISON HY ENGINE 2.0 L(122. CID) TRANSHISSION NA GVW = 6124. KG (13500. LBS)	VEHICLE NO. DATE 8/14/97 BAG CART NO. 2 DYNO NO. 4
GVW = 6124. KG (13500. LBS)	CVS NO. 11
BAROMETER 740.26 MM HG(29.14 IN HG) RELATIVE HUMIDITY 75. PCT BAG RESULTS	DRY BULB TEMP. 25.6 DEG C(78.0 DEG ABS. HUMIDITY 15.9 GM/KG
TEST CYCLE	CBD
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFH) TOT FLOW STD. CU. METRES(SCF)	557.6
TOT BIOMPD DITT COM / COPU)	61 20 / 2164 2)
TOT DEOWER RATE SCHILL (COMI)	01.27 (2104.2)
TOT. ZUAZU KATE SCHM (SCFM)	.00 (.0)
TUT. AUX. SAMPLE RATE SCHM (SCFM)	.00 (.00)
TOT FLOW STD. CU. METRES(SCF)	569.6 (20113.)
TOT. BLOWER RATE SCMM (SCFM) TOT. 20X20 RATE SCMM (SCFM) TOT. AUX. SAMPLE RATE SCMM (SCFM) TOT FLOW STD. CU. METRES(SCF) HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPM CO2 CONCENTRATION PPM CO3 CONCENTRATION PPM HC MASS GRAMS CO3 MASS GRAMS NOX MASS OF FUEL BURNED GRAMS	11.1/ 2/ 11.09
HC BCKGRD METER/RANGE/PPM	3.9/ 2/ 3.90
CO CAMPIE METER / DANCE / DDM	9/ 12/ 1 22
CO DOWN DD WITTEN, KANOD, ITM	6/ 10/ 01
CO DONORD RELEX/ADMOS/FIN	.0/ 12/ .01 EC 7/ 12/ 100E
CO2 DATAPLE METER/RANGE/PCT	30.// 13/.1023
CUZ BCKGRD METER/RANGE/PCT	16.5/ 13/.0368
NOX SAMPLE METER/RANGE/PPM	31.7/ 2/31.81
NOX BCKGRD METER/RANGE/PPM	.1/ 2/ .10
DILUTION FACTOR	52.86
HC CONCENTRATION PPH	7.27
CO CONCENTRATION PPH	.40
CO2 CONCENTRATION PCT	.1464
NOX CONCENTRATION PPM	31.71
HC WASS GRAMS	2.723
CO WASS GRAWS	. 265
COS NICS CRING	1526 76
CO2 MASS GRAMS NOX MASS GRAMS	41.733
NICC OF EURI BUDNED COINC	552.60
HEIGHER RICHINGS FM (HILES)	3.361 (2.089)
MENDURED DISTANCE NA (MILES)	
FUEL CONSUMPTION LB/MILE	19.29 (.082)
CO2 MASS GRAMS NOX MASS GRAMS MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE HC GRAMS/KM (GRAMS/HILE)	.81 (1.30)
CO GRAHS/KH (GRAMS/NILE)	.08 (.13)
CO2 GRAMS/KM (GRAMS/NILE)	454.2 (730.8)
NOX GRAMS/KH (GRAMS/MILE)	12.42 (19.98)
DIDETATE INT. DITT.	•
PARTICULATE RATE	
GRAMS/TEST = .000	
GRAMS/KG FUEL = .00	
GRAMS/KM = .00	
CDING /NILE - 00	

.00

100.00

GRAMS/MILE = FILTER EFF. =

CNG-SI CNG

HCR = 3.80

TEST WEIGHT 6623. KG(14600. LBS)

ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

ODOMETER 0. KH(0. MILES)

TEST NO. CBD-9 RUN 1 VEHICLE MODEL 97 ALLISON HY ENGINE 2.0 L(122. CID) TRANSMISSION NA GVW = 6124. KG (13500. LBS)

BAROMETER 740.28 MM HG(29.15 IN HG) RELATIVE HUMIDITY 70. PCT BAG RESULTS

TEST CYCLE

SECONDS RUN TIME TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHN (SCFN)

TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. METRES(SCF)

HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPH CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR

HC CONCENTRATION PPM CO CONCENTRATION PPM CO2 CONCENTRATION PCT NOX CONCENTRATION PPH HC MASS GRAMS CO MASS GRAMS CO2 MASS GRAMS

NOX MASS GRAMS MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE

HC GRAMS/KM (GRAMS/MILE) CO GRAMS/KM (GRAMS/MILE) CO2 GRAMS/KM (GRAMS/MILE) NOX GRAMS/KM (GRAMS/MILE)

PARTICULATE RATE GRAMS/TEST = .000 GRAMS/KG FUEL = .00 GRAMS/KM = .00 GRAMS/HILE = .00 FILTER EFF. = 100.00 VEHICLE NO. DATE 8/14/97 BAG CART NO. 2 DYNO NO. 4 CVS NO. 11

DRY BULB TEMP. 26.1 DEG C(79.0 DEG F)

ABS. HUMIDITY 15.4 GM/KG NOX HUMIDITY CORRECTION FACTOR 1.18

CBD

558.6

61.31 (2164.9) .00 (.0) 570.8 (20155.) 11.0/ 2/ 10.99 3.9/ 2/ 3.90 1.1/ 12/ 1.48 .8/ 12/ 1.08 57.3/ 13/.1854 16.7/ 13/.0373 31.6/ 2/31.71 .1/ 2/ .10 52.02 7.17 .40

.1489 31.61 2.692 .267 1555.73 40.795 563.00 3.331 (2. 19.84 (.084) 3.331 (2.070)

> .08 (.13) 467.0 (751.5) 12.25 (19.70)

.81 (1.30)

APPENDIX C:

Hybrid Bus Test Results Over HDCC

Test Date = 8/13/97 = With Closed-Loop IMPCO & new catalyst

HDCC Test No.	CNG Fuel grams	Cycle miles	Test Dur. sec.	THC g/mi	NMHC g/mi	CO g/mi	NOx g/mi	PM g/mi	CO2 g/mi	BTU/mi
1	0	5.67	1,049	0	0.00	0	0	0	0	0
2	429	5.67	1,049	0.52	0.11	0.09	4.9	0	209	3,311
3	1,089	5.68	1,049	0.88	0.17	0.12	16.2	0	529.5	8,368
4	1,081	5.69	1,047	0.82	0.09	0.17	16.2	0	525.1	8,296
5	1,118	5.69	1,050	0.72	0.08	0.20	15.7	0	543.1	8,576
6	1,125	5.69	1,053	0.68	0.10	0.20	15.6	0	546.4	8,626

Updated 11/20/97 sgf

LHV = 19850 BTU/lb

VEHICLE EMISSIONS RESULTS

TEST NO. HDCC-2 RUN 1 VEHICLE MODEL 97 ALLISON HY ENGINE 2.0 L(122. CID) TRANSMISSION NA

GVW = 6124. KG (13500. LBS)

BAROMETER 742.52 MM HG(29.23 IN HG) RELATIVE HUMIDITY 80. PCT BAG RESULTS

TEST CYCLE

SECONDS RUN TIME TOT. BLOWER RATE SCHM (SCFM)
TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCMM (SCFM) TOT FLOW STD. CU. METRES(SCF)

HC SAMPLE METER/RANGE/PPM
HC BCKGRD METER/RANGE/PPM
CO SAMPLE METER/RANGE/PPM
CO BCKGRD METER/RANGE/PPM
CO2 SAMPLE METER/RANGE/PCT
CO2 BCKGRD METER/RANGE/PCT
NOX SAMPLE METER/RANGE/PPM
NOX BCKGRD METER/RANGE/PPM
DILITION FACTOR DILUTION FACTOR

HC CONCENTRATION PPM CO CONCENTRATION PPM

CO2 CONCENTRATION PCT NOX CONCENTRATION PPM

HC MASS GRAMS CO MASS GRAMS

CO2 MASS GRAMS

NOX MASS GRAMS

NOX MASS GRAMS
MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES)

FUEL CONSUMPTION LB/MILE

HC GRAMS/KM (GRAMS/MILE) CO GRAMS/KM (GRAMS/MILE) CO2 GRAMS/KH (GRAMS/MILE) NOX GRAMS/KM (GRAMS/MILE)

PARTICULATE RATE

GRAMS/TEST = .000 GRAMS/KG FUEL = .00 GRAMS/KM = .00 GRAMS/MILE = .00 FILTER EFF. = 100.00

PROJECT 02-5137-325

VEHICLE NO. DATE 8/13/97 BAG CART NO. 2 DYNO NO. 4 CVS NO. 11

DRY BULB TEMP. 25.6 DEG C(78.0 DEG F)
ABS. HUMIDITY 16.9 GM/KG

HDCC

572.4 7 1049 61.61 (2175.3) .00 (.0) 690.4 (24378.) 10.5/ 2/ 10.49 4.1/ 2/ 4.10

.5/ 12/ .68 .0/ 12/ .00 45.1/ 13/.1304 16.7/ 13/.0373 67.3/ 1/16.83 .5/ 1/ .13 73.82 6.45 .66

.0937 16.71 2.929 .530 1183.76

27.667 429.46 9.115 (5.665) 5.53 (.024)

.32 (.52) .06 (.09) 129.9 (209.0) 3.04 (4.88) PROGRAM = SORO9S

TEST WEIGHT 6623. KG(14600. LBS) ACTUAL ROAD LOAD 38.9 KW(52.2 HP) CNG-SI CNG ODOMETER 0. KM(0. MILES) HCR = 3.80

NOX HUMIDITY CORRECTION FACTOR 1.25

CNG-SI CNG

HCR = 3.80

TEST WEIGHT 6623. KG(14600. LBS)

ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

ODOMETER 0. KH(0. MILES)

NOX HUMIDITY CORRECTION FACTOR 1.25

PROJECT 02-5137-325 TEST NO. HDCC-3 RUN 1 VEHICLE NO. VEHICLE MODEL 97 ALLISON HY DATE 8/13/97 BAG CART NO. 2 ENGINE 2.0 L(122. CID) TRANSMISSION NA DYNO NO. 4 GVW = 6124. KG (13500. LBS) CVS NO. DRY BULB TEMP. 25.6 DEG C(78.0 DEG F)
ABS. HUMIDITY 16.9 GM/KG BAROMETER 742.57 MM HG(29.24 IN HG) RELATIVE HUMIDITY 80. PCT BAG RESULTS TEST CYCLE HDCC RUN TIME SECONDS

TOT. BLOWER RATE SCHM (SCFM) 61.51 (2171.9)

TOT. 20X20 RATE SCHM (SCFM) .00 (.0)

TOT. AUX. SAMPLE RATE SCHM (SCFM) .00 (.00)

TOT. AUX. SAMPLE RATE SCHM (SCFM) 1075.5 (37976.) HC SAMPLE METER/RANGE/PPH
HC BCKGRD METER/RANGE/PPH
CO SAMPLE METER/RANGE/PPH
CO BCKGRD METER/RANGE/PPH
CO2 SAMPLE METER/RANGE/PPH
CO2 SAMPLE METER/RANGE/PCT
CO3 BCKGRD METER/RANGE/PCT
CO4 BCKGRD METER/RANGE/PCT
CO5 BCKGRD METER/RANGE/PCT
CO5 BCKGRD METER/RANGE/PCT
CO5 BCKGRD METER/RANGE/PCT
CO6 BCKGRD METER/RANGE/PPH
CO7 BCKGRD METER/RANGE/PPH
CO8 BCKGRD METER/RANGE/PPH
CO9 BCKGRD METER/RANGE/PPH DILUTION FACTOR 50.68 HC CONCENTRATION PPM 7.08 CO CONCENTRATION PPM .53 CO2 CONCENTRATION PCT .1529 NOX CONCENTRATION PPM 35.63 HC MASS GRAMS 5.008 CO HASS GRAMS .660 CO2 MASS GRAMS 3010.02 NOX MASS GRAMS 91.904 1089.17 9.146 (5.684) 13.98 (.059) 91.904 MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE HC GRAMS/KM (GRAMS/MILE) .55 (.88)
CO GRAMS/KM (GRAMS/MILE) .07 (.12)
CO2 GRAMS/KM (GRAMS/MILE) 329.1 (529.5)
WOV CPAMS/KM (GRAMS/MILE) 10.05 (16.17)

PARTICULATE RATE

GRAMS/TEST = .000

GRAMS/KG FUEL = .00

GRAMS/KM = .00

GRAMS/MILE = .00

FILTER EFF. = 100.00

HDCC VEHICLE EMISSIONS RESULTS PROJECT 02-5137-325

VEHICLE NO. DATE 8/13/97 BAG CART NO. 2 DYNO NO. 4 CVS NO. 11

TEST WEIGHT 6623. KG(14600. LBS) ACTUAL ROAD LOAD 38.9 KW(52.2 HP) CNG-SI CNG

ODONETER 0. KM(0. MILES) HCR = 3.80

PROGRAM = SORO9S

NOX HUMIDITY CORRECTION FACTOR 1.23

DRY BULB TEMP. 24.4 DEG C(76.0 DEG F) ABS. HUMIDITY 16.5 GM/KG

1047.0 61.38 (2167.3) .00 (.0) .00 (.00) 1071.1 (37820.) 11.9/ 2/ 11.89 5.4/ 2/ 5.40

5.4/ 2/ 5.40 .6/ 12/ .81 .0/ 12/ .00 58.2/ 13/.1899 17.1/ 13/.0383 36.5/ 2/36.63 .2/ 2/ .20 50.79

6.60 .79

36.43

2987.75

.51 (.82) .11 (.17)

326.3 (525.1) 10.05 (16.18)

PARTICULATE RATE

TEST NO. HDCC-4 RUN 1

ENGINE 2.0 L(122. CID)

TRANSHISSION NA

BAG RESULTS TEST CYCLE

RUN TIME

VEHICLE MODEL 97 ALLISON HY

GVW = 6124. KG (13500. LBS)

BAROMETER 742.47 MM HG(29.23 IN HG) RELATIVE HUMIDITY 83. PCT

TOT. BLOWER RATE SCHM (SCFM)

TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFH) TOT FLOW STD. CU. METRES(SCF)

HC SAMPLE METER/RANGE/PPM

DILUTION FACTOR

HC HASS GRAMS

CO MASS GRAMS

CO2 MASS GRAMS

NOX HASS GRAMS

HC CONCENTRATION PPM CO CONCENTRATION PPM

CO2 CONCENTRATION PCT

NOX CONCENTRATION PPM

MASS OF FUEL BURNED GRAMS

HC GRAMS/KM (GRAMS/MILE)

CO GRAMS/KM (GRAMS/MILE)

CO2 GRAMS/KH (GRAMS/MILE) NOX GRAMS/KM (GRAMS/MILE)

MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE

HC BCKGRD METER/RANGE/PPH
CO SAMPLE METER/RANGE/PPH
CO BCKGRD METER/RANGE/PPH
CO2 SAMPLE METER/RANGE/PCT
CO2 BCKGRD METER/RANGE/PCT
NOX SAMPLE METER/RANGE/PPH
NOX BCKGRD METER/RANGE/PPH

SECONDS

GRAMS/TEST = .000 GRAMS/KG FUEL = .00 GRAMS/KM = .00 GRAMS/MILE = .00 FILTER EFF. = 100.00

HDCC

.1524

4.650

.982

92.046

1080.98

9.155 (5.690) 13.86 (.059)

HDCC

VEHICLE ENISSIONS RESULTS PROJECT 02-5137-325

PROGRAM = SOR09S

CNG-SI CNG ODONETER

HCR = 3.80

TEST WEIGHT 6623. KG(14600. LBS)
ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

0. KM(

NOX HUMIDITY CORRECTION FACTOR 1.22

0. MILES)

	PROJECT 02-5137-325
TEST NO. HDCC-5 RUN 1 VEHICLE MODEL 97 ALLISON HY ENGINE 2.0 L(122. CID) TRANSHISSION NA GVW = 6124. KG (13500. LBS)	VEHICLE NO.
VEHICLE HODEL 97 ALLISON HY	DATE 8/13/97
ENGINE 2.0 L(122, CID)	BAG CAPT NO. 2
TRANSHISSION NA	BAG CART NO. 2 DYNO NO. 4
GVW = 6124, KG (13500, LRS)	CVS NO. 11
(255501 255)	CID NO.
BAROMETER 741.78 MM HG(29.20 IN HG)	DRY BULB TEMP. 25.6 DEG C(78.0 DEG F) ABS. HUNIDITY 16.2 GH/KG
RELATIVE HUMIDITY 76. PCT	ABS. HUMIDITY 16.2 GM/KG
BAG RESULTS	
TEST CYCLE	HDCC
RUN TIME SECONDS	1049.7
TOT. BLOWER RATE SCHM (SCFM)	61.31 (2165.0)
TOT. 20X20 RATE SCHM (SCFM)	.00 (.0)
TOT. AUX. SAMPLE RATE SCHH (SCFH)	.00 (.00)
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFH) TOT. 20X20 RATE SCHM (SCFH) TOT. AUX. SAMPLE RATE SCHM (SCFH) TOT FLOW STD. CU. METRES(SCF)	1072.7 (37876.)
HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPM CO CONCENTRATION PPM	10.07.07.11.00
TO DOYODD HOMED IN HOTE INDU	12.0/ 2/ 11.99
OC CINDIP HEMEN IN HOR INCH	6.3/ 2/ 6.30
O DOYCOD HEMED (DANCE (DDA	.9/ 12/ 1.22
CO CLUDE HEREN ALVON OF	.2/ 12/ .27 59.2/ 13/.1950
CO2 DOMORD WITHIN (DAMOR POOR	59.2/ 13/.1950
COZ BCRGRD HETER/KANGE/PCT	17.1/ 13/.0383
NOV SAMPLE METER/RANGE/PPH	35.7/ 2/35.83 .1/ 2/ .10
MOX BCKGRD METER/RANGE/PPM	.1/ 2/ .10
DILUTION PACTOR	49.47
HC CONCENTRATION PPM	5.82
CO2 CONCENTRATION PCT	.1574
NOX CONCENTRATION PPH HC MASS GRAMS	35.73
	4.100
CO MASS GRAMS	1.146
CO MASS GRAMS CO2 MASS GRAMS	3091.91
NOX HASS GRAMS	89.418
MASS OF FUEL BURNED GRAMS	1118.04
CO MASS GRAMS CO2 MASS GRAMS NOX MASS GRAMS MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES)	9.161 (5.693)
FUEL CONSUMPTION LB/HILE	14.32 (.061)
HC GRAMS/KH (GRAMS/MILE)	45 / 72)
CO GRAMS/KM (GRAMS/MILE)	.45 (.72)
CO2 GRAMS/KM (GRAMS/MILE)	.13 (.20)
NOX GRAMS/KM (GRAMS/MILE)	337.5 (543.1)
NOW GRUDAL (GRADATTE)	9.76 (15.71)
PARTICULATE RATE	
GRAMS/TEST = .000	

GRAMS/KG FUEL =

GRAMS/KM =

GRAMS/HILE =

FILTER EFF. =

.00

.00

.00

100.00

HDCC

PROJECT 02-5137-325

TEST NO. HDCC-6 RUN 1 VEHICLE MODEL 97 ALLISON HY ENGINE 2.0 L(122. CID) TRANSHISSION NA GVW = 6124. KG (13500. LBS)

BAROMETER 741.78 MM HG(29.20 IN HG) RELATIVE HUMIDITY 73. PCT BAG RESULTS

TEST CYCLE

RUN TIME SECONDS TOT. BLOWER RATE SCMM (SCFM) TOT. 20X20 RATE SCMM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. METRES(SCF)

HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD HETER/RANGE/PPH CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPH CO CONCENTRATION PPH CO2 CONCENTRATION PCT NOX CONCENTRATION PPH HC HASS GRAMS CO MASS GRAMS

HC GRAMS/KM (GRAMS/MILE) CO GRAMS/KM (GRAMS/MILE) CO2 GRAMS/KM (GRAMS/MILE) NOX GRAMS/KM (GRAMS/MILE)

MASS OF FUEL BURNED GRAMS

HEASURED DISTANCE KH (HILES) FUEL CONSUMPTION LB/MILE

CO2 MASS GRAMS

NOX HASS GRAMS

PARTICULATE RATE GRAMS/TEST = .000 GRAMS/KG FUEL = .00 GRAMS/KM = .00 GRAMS/MILE = .00 FILTER EFF. = 100.00 VEHICLE EMISSIONS RESULTS

VEHICLE NO. DATE 8/13/97 BAG CART NO. 2 DYNO NO. 4 CVS NO.

DRY BULB TEMP. 25.6 DEG C(78.0 DEG F) ABS. HUMIDITY 15.4 GM/KG

HDCC

1052.7 61.32 (2165.3) .00 (.0) 1075.9 (37990.) 10.6/ 2/ 10.59 5.2/ 2/ 5.20 1.2/ 12/ 1.61 .5/ 12/ .68 59.1/ 13/.1945 16.7/ 13/.0373 34.1/ 2/34.22 .1/ 2/ .10 49.62 5.50 .92 .1579 34.12 3.892 1.148 3111.05

.42 (.68) 339.6 (546.4) 9.05 (14.56)

82.893

1124.71 9.162 (5.694) PROGRAM = SORO9S

TEST WEIGHT 6623. KG(14600. LBS) ACTUAL ROAD LOAD 38.9 KW(52.2 HP) CNG-SI CNG ODONETER 0. KH(0. MILES) HCR = 3.80

NOX HUMIDITY CORRECTION FACTOR 1.1

APPENDIX D:

Steady-State Hybrid Bus APU Test Results

	After Mods							AA Ren	Min
Load, kW	time	Fuel	THC	NMHC	CO	NOx	CO2	d/Wall	NAA
	sec	g	g	g	g	g	g		
4	420.0	194.8	1.5	0.04	10.0	0.1	521		
7.5	420.1	250.0	2.2	0.22	11.9	0.1	670		
11	419.9	309.0	2.7	0.17	6.9	2.2	840		
14	420.8	377.8	0.7	0.11	0.1	22.7	1,047		
17.5	420.0	504.5	0.5	0.23	0.2	36.1	1,399		
23	420.0	662.0	4.2	2.61	0.3	66.9	1,827		
	est								
Load, kW	flywheel hp)	THC	NMHC	co	NOx	NOx	Fuel	
			(g/hr)	(g/hr)	(g/hr)	(g/hr)	(g/hr)	(BTU/hr)	
. 4	6.3		13.3	0.36	85.7	0.6	4,465	72,898	
7.5	11.8		18.6	1.87	101.9	0.6	5,739	93,538	
11	17.4		23.4	1.46	59.5	19.2	7,196	115,676	
14	22.1		5.6	0.96	0.6	194.2	8,976	141,132	
17.5	27.6		4.4	1.96	1.7	309.8	11,994	188,834	
23	36.3		35.9	22.38	2.3	573.4	15,656	247,792	
						0.0	,	LHV = 19850 BTU/lb	
Load, kW		bsfc	THC	NMHC	CO	NOx	NOx		
•		(lb/hp-hr)	(g/hp-hr)	(g/hp-hr)	(g/hp-hr)	(g/hp-hr)	(g/hp-hr)		
4		0.58	2.1	0.06	13.6	0.1	707.5		
7.5		0.40	1.6	0.16	8.6	0.0	485.0		
11		0.34	1.3	0.08	3.4	1.1	414.7		
14		0.32	0.3	0.04	0.0	8.8	406.4		
17.5		0.34	0.2	0.07	0.1	11.2	434.4		
23		0.34	1.0	0.62	0.1	15.8	431.5		
20		0.07	1.0	0.02	0.1	13.0	701.0		

SS APU Tests

VEHICLE NO.

PROGRAM = SORO9S

TEST WEIGHT 6623. KG(14600. LBS)

TEST NO. 55-30K KUN I	VEHICLE NO.	TEST WEIGHT 6623. RG(14600. LBS)
VEHICLE MODEL 97 ALLISON HY	DATE 8/8/97	ACTUAL ROAD LOAD 38.9 KW(52.2 HP)
ENGINE 2.0 L(122. CID)	BAG CART NO. 2	CNG-SI CNG
TRANSHISSION NA	DYNO NO. 4	ODONETER 0. KH(0. MILES)
GVW = 6124. KG (13500. LBS)	DATE 8/8/97 BAG CART NO. 2 DYNO NO. 4 CVS NO. 11	HCR = 3.80
()		
BAROMETER 740 94 MM HG(29.17 TN HG)	DRY RILLR TEMP 22 8 DEC C(73 O DEC E)	
DELATER HINTER S7 DATE	DRY BULB TEMP. 22.8 DEG C(73.0 DEG F) ABS. HUNIDITY 10.2 GM/KG	NOX HUMIDITY CORRECTION FACTOR .98
Dic browne	ADS. HUNIDITI 10.2 GH/NG	NOW HOUTDITT CONNECTION PACTOR .38
BAG RESULTS	FF 00	
TEST CYCLE	55-30	
DIN MINE CECONIC	420.0	
RUN TIME COUNT ACOUNT	420.0	
TOT. BLOWER RATE SCHII (SCFII)	61.35 (2166.3)	
TOT. 20X20 RATE SCHM (SCFH)	.00 (.0)	
TOT. AUX. SAMPLE RATE SCHH (SCFH)	.00 (.00)	
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. METRES(SCF)	429.5 (15164.)	
		•
HC SAMPLE METER/RANGE/PPM	19.6/ 2/ 19.59	
HC BCKGRD NETER/RANGE/PPH	4.9/ 2/ 4.90	
CO SAMPLE METER/RANGE/PPM	.8/ 12/ 1.08	
CO BCKGRD NETER/RANGE/PPH	.4/ 12/ .54	
CO2 SAMPLE METER/RANGE/PCT	72.8/ 13/.2721	
COO BOKCON METER / DANCE / DOT	18 1 / 13 / 0409	·
NOV CANDIE METER / DANCE / DDW	92 0/ 2/92 10	
NOV DOVODD WEMED /DINCE /DDW	2/ 2/ 30	
NOA DORUKU METEK/KANGE/PPA	.5/ 2/ .50	
DILUTION FACTOR	30.42	
HC CONCENTRATION PPH	14.83	
CO CONCENTRATION PPM	.53	
CO2 CONCENTRATION PCT	.2323	
NOX CONCENTRATION PPH	82.90	
HC MASS GRAMS	4.188	
CO HASS GRAMS	.267	
CO2 NASS GRAMS	1826.51	
NOX HASS GRAMS	66.902	
MASS OF FUEL BURNED GRAMS	661.99	
MEASURED DISTANCE KM (MILES)	.001 (.000)	
FUEL CONSUMPTION LB/HILE	***** (*****)	
HC SAMPLE METER/RANGE/PPH HC BCKGRD METER/RANGE/PPH CO SAMPLE METER/RANGE/PPH CO BCKGRD METER/RANGE/PPH CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPH NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPM CO2 CONCENTRATION PPM CO2 CONCENTRATION PPH HC MASS GRAMS CO MASS GRAMS CO MASS GRAMS NOX MASS GRAMS MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE	,	
HC GRAMS/KM (GRAMS/MILE)	***** (*****)	
CO GRAMS/KM (GRAMS/MILE)	388.12 (624.48)	
CO2 GRAMS/KH (GRAMS/HILE)	***** (******)	
NOX GRAMS/KH (GRAMS/HILE)	***** (******)	
man assessing / amount organi	· · · · · · · · · · · · · · · · · · ·	
PARTICULATE RATE		
GRAHS/TEST = .000		
GRAMS/KG FUEL = .00		
•		
GRAMS/KM = .00		
GRAMS/MILE = .00		
FILTER EFF. = 100.00		

TEST NO. 55-30K RUN 1

CNG-SI CNG

HCR = 3.80

ODOMETER 0. KM(

TEST WEIGHT 6623. KG(14600. LBS)

ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

NOX HUMIDITY CORRECTION FACTOR 1.05

0. MILES)

TEST NO. 55-25K RUN 1 VEHICLE NO. VEHICLE MODEL 97 ALLISON HY DATE 8/8/97 BAG CART NO. 2 ENGINE 2.0 L(122. CID) TRANSHISSION NA DYNO NO. 4 GVW = 6124. KG (13500. LBS) CVS NO. 11 BAROMETER 740.99 MM HG(29.17 IN HG) DRY BULB TEMP. 23.9 DEG C(75.0 DEG F) RELATIVE HUNIDITY 64. PCT ABS. HUNIDITY 12.2 GM/KG BAG RESULTS TEST CYCLE **55-25** 420.0 61.33 (2165.7) TOT. 20X20 RATE SCHM (SCFM)
TOT. ANY CLUBER SCHM (SCFM) .00 (.0) .00 (..., 429.3 (15160.) TOT. AUX. SAMPLE RATE SCMM (SCFM) TOT FLOW STD. CU. HETRES(SCF) HC SAMPLE METER/RANGE/PPM 67.0/ 1/ 6.72 CO SAMPLE METER/RANGE/PPM
CO BCKGRD METER/RANGE/PPM
CO2 SAMPLE METER/RANGE/PCT
CO2 BCKGRD METER/RANGE/PCT
NOX SAMPLE METER/RANGE/PPM
NOX BCKGRD METER/RANGE/PPM
DILUTION FACTOR
IC CONCENTRAME 49.8/ 1/ 5.00 49.8/ 1/ 5.00 .9/ 12/ 1.22 .6/ 12/ .81 63.9/ 13/.2198 18.8/ 13/.0428 42.6/ 2/42.75 .9/ 2/ .90 44.02 HC CONCENTRATION PPM 1.84 CO CONCENTRATION PPH .40 CO2 CONCENTRATION PCT .1780 NOX CONCENTRATION PPH 41.87 HC MASS GRAMS .519 CO MASS GRAMS .202 CO2 MASS GRAMS 1399.33 36.148 504.48 .001 (.000) NOX HASS GRAMS MASS OF FUEL BURNED GRAMS HEASURED DISTANCE KH (HILES) ****** (******) FUEL CONSUMPTION LB/MILE HC GRAMS/KM (GRAMS/MILE) 754.63 (*****) 293.06 (471.53) ****** (*****) CO GRAMS/KH (GRAMS/MILE) CO2 GRAMS/KM (GRAMS/MILE) ***** (******) NOX GRAMS/KH (GRAMS/NILE) PARTICULATE RATE GRAMS/TEST = .000GRAMS/KG FUEL = .00

GRAMS/KH = .00 GRAMS/MILE = .00 FILTER EFF. = 100.00

CNG-SI CNG

HCR = 3.80

ODONETER 0. KM(

TEST WEIGHT 6623. KG(14600. LBS)

ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

NOX HUMIDITY CORRECTION FACTOR 1.05

0. MILES)

TEST NO. 55-20K RUN 1 VEHICLE NO. VEHICLE MODEL 97 ALLISON HY DATE 8/8/97 ENGINE 2.0 L(122. CID) BAG CART NO. 2 TRANSMISSION NA DYNO NO. 4 GVW = 6124. KG (13500. LBS) CVS NO. 11 DRY BULB TEMP. 23.9 DEG C(75.0 DEG F) BARONETER 740.99 MM HG(29.17 IN HG) RELATIVE HUMIDITY 64. PCT ABS. HUNIDITY 12.2 GM/KG BAG RESULTS TEST CYCLE 55-20 SECONDS RUN TIME 420.8 61.51 (2171.9) .00 (.0) .00 (.00) 431.4 (15233.) TOT. BLOWER RATE SCHM (SCFM)
TOT. 20X20 RATE SCHM (SCFM) TOT. AUX: SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. HETRES(SCF) 68.3/ 1/ 6.85 46.2/ 1/ 4.64 HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM .8/ 12/ 1.08 .7/ 12/ .95 55.4/ 13/.1762 19.4/ 13/.0444 27.0/ 2/27.10 1.0/ 2/ 1.00 CO SAMPLE METER/RANGE/PPM DELEK/RANGE/PCT
NOX SAMPLE METER/RANGE/PPH
NOX BCKGRD METER/RANGE/PPH
DILUTION FACTOR
HC CONCENTRATION CO BCKGRD METER/RANGE/PPM 54.88 2.30 CO CONCENTRATION PPH .14 CO2 CONCENTRATION PCT .1326 NOX CONCENTRATION PPH 26.11 HC HASS GRAMS .653 CO MASS GRAMS .072 CO2 HASS GRAMS 1047.23 NOX MASS GRAMS 22.651 MASS OF FUEL BURNED GRAMS 377.76 (******) ****** MEASURED DISTANCE KM (MILES) .001 (.000) FUEL CONSUMPTION LB/MILE HC GRAMS/KM (GRAMS/HILE) 948.97 (*****) 103.95 (167.25) ****** (******) CO GRAMS/KM (GRAMS/HILE) CO2 GRAMS/KM (GRAMS/MILE) ***** (******) NOX GRAMS/KH (GRAMS/HILE) PARTICULATE RATE GRAMS/TEST = GRAMS/KG FUEL = .00 GRANS/KM = .00 GRAMS/MILE = .00 FILTER EFF. = 100.00

	FROULCE 02-3137-323
TEST NO. 55-15K RUN 1 VEHICLE MODEL 97 ALLISON HY ENGINE 2.0 L(122. CID) TRANSHISSION NA GVW = 6124. KG (13500. LBS) BAROMETER 741.02 MM HG(29.17 IN HG) RELATIVE HUMIDITY 76. PCT	VEHICLE NO.
VEHICLE MODEL 97 ALLISON HY	DATE 8/8/97
ENGINE 2.0 L(122. CID)	BAG CART NO. 2
TRANSHISSION NA	DYNO NO. 4
GVW = 6124. KG (13500. LBS)	CVS NO. 11
·	
BAROMETER 741.02 MM HG(29.17 IN HG) RELATIVE HUHIDITY 76. PCT	DRY BULB TEMP. 23.3 DEG C(74.0 DEG F)
RELATIVE HUMIDITY 76. PCT	ABS. HUNIDITY 14.1 GM/KG
BAG RESULTS	•
TEST CYCLE	55-15
RUN TIME SECONDS	419.9
TOT. BLOWER RATE SCHM (SCFM)	61.36 (2166.5)
TOT. 20X20 RATE SCHM (SCFM)	.00 (.0)
TOT. AUX. SAMPLE RATE SCHM (SCFM)	.00 (.00)
RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFM) TOT. 20X20 RATE SCHM (SCFM) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. METRES(SCF)	429.4 (15162.)
HC SAMPLE METER/RANGE/PPM	15.0/ 2/ 14.99
HC BCKGRD METER/RANGE/PPH	5.4/ 2/ 5.40
CO SAMPLE METER/RANGE/PPM	13.6/ 12/ 15.89
CO BCKGRD HETER/RANGE/PPH	1.2/ 12/ 1.61
HC SAMPLE METER/RANGE/PPM HC BCKGRD METER/RANGE/PPM CO SAMPLE METER/RANGE/PPM CO BCKGRD METER/RANGE/PPM CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD METER/RANGE/PPM DILUTION FACTOR	49.7/ 13/.1499
CO2 BCKGRD METER/RANGE/PCT	19.2/ 13/.0438
NOX SAMPLE METER/RANGE/PPM	3.0/ 2/3.01
NOX BCKGRD METER/RANGE/PPM	2.4/ 1/ .60
	63.47
HC CONCENTRATION PPM	9.68
CO CONCENTRATION PPM	13.89
CO2 CONCENTRATION PCT	.1068
NOX CONCENTRATION PPM	2.42
HC MASS GRAMS	2.733
CO MASS GRAMS	6.941
COZ MASS GRAMS	839.57
NOX MASS GRAMS	2.235
MASS OF FUEL BURNED GRAMS	308.96
MEASURED DISTANCE KM (MILES)	.001 (.000)
FUEL CONSUMPTION LB/MILE	***** (*****)
CO2 MASS GRAMS CO2 MASS GRAMS NOX MASS GRAMS MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE HC GRAMS/KM (GRAMS/MILE)	***** (*****)
CO GRAMS/KH (GRAMS/MILE)	***** (*****)
CO2 GRAMS/KM (GRAMS/MILE)	***** (*****)
NOX GRAMS/KH (GRAMS/HILE)	***** (******)
. , ,	·
PARTICULATE RATE	
4D1144 (MD4M) 444	

GRAMS/TEST =

GRANS/KN =

GRAMS/MILE =

FILTER EFF. =

GRAMS/KG FUEL =

.000

.00

.00

.00

100.00

TEST WEIGHT 6623. KG(14600. LBS)
ACTUAL ROAD LOAD 38.9 KW(52.2 HP)
CNG-SI CNG
ODOMETER 0. KH(0. MILES)
HCR = 3.80

NOX HUNIDITY CORRECTION FACTOR 1.12

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CNG-SI CNG

HCR = 3.80

ODOHETER 0. KH(

TEST WEIGHT 6623. KG(14600. LBS)

ACTUAL ROAD LOAD 38.9 KW(52.2 HP)

NOX HUNIDITY CORRECTION FACTOR 1.05

0. MILES)

TEST NO. 55-10K RUN 1 VEHICLE NO. VEHICLE MODEL 97 ALLISON HY DATE 8/8/97 ENGINE 2.0 L(122. CID) BAG CART NO. 2 TRANSMISSION NA DYNO NO. 4 GVW = 6124. KG (13500. LBS)CVS NO. 11 DRY BULB TEMP. 23.3 DEG C(74.0 DEG F) BAROMETER 740.99 MM HG(29.17 IN HG) RELATIVE HUNIDITY 66. PCT ABS. HUNIDITY 12.2 GN/KG BAG RESULTS TEST CYCLE 55-10 SECONDS RUN TIME 420.1 TOT. BLOWER RATE SCHM (SCFH) 61.44 (2169.5) .00 (.0) TOT. 20X20 RATE SCHM (SCFH) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. HETRES(SCF) 430.2 (15190.) HC SAMPLE METER/RANGE/PPM 12.6/ 2/ 12.59 HC BCKGRD METER/RANGE/PPH 5.0/ 2/ 5.00 CO SAMPLE METER/RANGE/PPM 25.3/ 12/ 27.35 2.3/ 12/ 3.04 CO BCKGRD METER/RANGE/PPM 44.5/ 13/.1280 CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT 19.1/ 13/.0436 1.4/ 1/ .35 1.1/ 1/ .28 NOX SAMPLE METER/RANGE/PPM NOX BCKGRD HETER/RANGE/PPM 73.62 DILUTION FACTOR HC CONCENTRATION PPH 7.66 CO CONCENTRATION PPH 23.73 CO2 CONCENTRATION PCT .0850 NOX CONCENTRATION PPH .08 HC MASS GRAMS 2.168 CO MASS GRAMS 11.883 CO2 NASS GRAMS 669.50 NOX HASS GRAMS .068 MASS OF FUEL BURNED GRAMS 249.95 .001 (.000) **MEASURED DISTANCE KM (MILES)** ***** (*****) FUEL CONSUMPTION LB/MILE ***** (******) HC GRAMS/KM (GRAMS/MILE) ***** (*****) CO GRANS/KM (GRANS/HILE) CO2 GRAMS/KM (GRAMS/MILE) ***** (*****) 99.03 (159.35) NOX GRAMS/KM (GRAMS/MILE) PARTICULATE RATE GRAMS/TEST = GRAMS/KG FUEL = .00 GRAMS/KH = .00 GRAMS/HILE = .00 FILTER EFF. = 100.00

55-5 VEHICLE EMISSIONS RESULTS PROJECT 02-5137-325

DATE 8/8/97 BAG CART NO. 2 4

11

PROGRAM = SORO9S

TEST WEIGHT 6623. KG(14600. LBS) ACTUAL ROAD LOAD 38.9 KW(52.2 HP) CNG-SI CNG ODONETER 0. KM(0. MILES) HCR = 3.80

DRY BULB TEMP. 23.3 DEG C(74.0 DEG F) ABS. HUNIDITY 12.2 GN/KG

NOX HUNIDITY CORRECTION FACTOR 1.05

55-5

VEHICLE NO.

DYNO NO.

CVS NO.

420.0 61.57 (2174.2) .00 (.0) .00 (.00) 431.0 (15219.) 10.8/ 2/ 10.79 5.4/ 2/ 5.40 20.8/ 12/ 23.06 2.0/ 12/ 2.66 39.3/ 13/.1078 18.6/ 13/.0422 .9/ 1/ .23 .6/ 1/ .15 87.41 5,46

19.92 .0660 .08 1.547 9.997 520.87 .067 194.75

.001 (.000) ****** (******)

> ***** (******) ***** (*****) ***** (*****) 96.68 (155.56)

BARONETER 740.99 NM HG(29.17 IN HG) RELATIVE HUNIDITY 66. PCT BAG RESULTS

TEST NO. 55-5KW RUN 1

ENGINE 2.0 L(122, CID)

VEHICLE MODEL 97 ALLISON HY

GVW = 6124. KG (13500. LBS)

TEST CYCLE

TRANSMISSION NA

RUN TIME SECONDS TOT. BLOWER RATE SCHM (SCFH) TOT. 20X20 RATE SCHH (SCFH) TOT. AUX. SAMPLE RATE SCHM (SCFM) TOT FLOW STD. CU. HETRES(SCF)

HC SAMPLE METER/RANGE/PPM HC BCKGRD HETER/RANGE/PPH CO SAMPLE METER/RANGE/PPM CO BCKGRD HETER/RANGE/PPH CO2 SAMPLE METER/RANGE/PCT CO2 BCKGRD METER/RANGE/PCT NOX SAMPLE METER/RANGE/PPM NOX BCKGRD HETER/RANGE/PPM DILUTION FACTOR HC CONCENTRATION PPH CO CONCENTRATION PPM CO2 CONCENTRATION PCT NOX CONCENTRATION PPH HC NASS GRANS CO MASS GRAMS CO2 MASS GRAMS NOX MASS GRAMS

MASS OF FUEL BURNED GRAMS MEASURED DISTANCE KM (MILES) FUEL CONSUMPTION LB/MILE

HC GRAMS/KM (GRAMS/MILE) CO GRAMS/KM (GRAMS/MILE) CO2 GRAMS/KM (GRAMS/MILE) NOX GRAMS/KM (GRAMS/HILE)

PARTICULATE RATE

GRAMS/TEST = .000 GRAMS/KG FUEL = .00 GRAMS/KM = .00 GRAMS/MILE = .00 FILTER EFF. = 100.00

Fuels Distribution List

Department of Defense

DEFENSE TECH INFO CTR ATTN: DTIC OCC 8725 JOHN J KINGMAN RD STE 0944 FT BELVOIR VA 22060-6218	12	DIR DLA ATTN: DLA MMSLP 8725 JOHN J KINGMAN RD STE 2533 FT BELVOIR VA 22060-6221	1
ODUSD ATTN: (L) MRM PETROLEUM STAFF ANALYST PENTAGON WASHINGTON DC 20301-8000	1	CDR DEFENSE FUEL SUPPLY CTR ATTN: DFSC I (C MARTIN) DFSC IT (R GRAY) DFSC IQ (L OPPENHEIM) 8725 JOHN J KINGMAN RD	1 1 1
US CINCPAC ATTN: J422 BOX 64020 CAMP H M SMITH	1	STE 2941 FT BELVOIR VA 22060-6222	
HI 96861-4020		DIR DEFENSE ADV RSCH PROJ AGENCY	
JOAP TSC BLDG 780 NAVAL AIR STA PENSACOLA FL 32508-5300	1	ATTN: ARPA/ASTO 3701 N FAIRFAX DR ARLINGTON VA 22203-1714	1

Department of the Army

HQDA		CDR ARMY TACOM	
ATTN: DALO TSE	1	ATTN: AMSTA IM LMM	1
DALO SM	1	AMSTA IM LMB	1
500 PENTAGON		AMSTA IM LMT	1
WASHINGTON DC 20310-0500		AMSTA TR NAC MS 002	1
		AMSTA TR R MS 202	1
SARDA		AMSTA TR D MS 201A	1
ATTN: SARD TT	1	AMSTA TR M	1
PENTAGON		AMSTA TR R MS 121 (C RAFFA)	1
WASHINGTON DC 20310-0103		AMSTA TR R MS 158 (D HERRERA)	1
		AMSTA TR R MS 121 (R MUNT)	1
CDR AMC		AMCPM ATP MS 271	1
ATTN: AMCRD S	1	AMSTA TR E MS 203	1
AMCRD E	1	AMSTA TR K	1
AMCRD IT	1	AMSTA IM KP	1
AMCEN A	1	AMSTA IM MM	1
AMCLG M	1	AMSTA IM MT	1
AMXLS H	1	AMSTA IM MC	1
5001 EISENHOWER AVE		AMSTA IM GTL	1
ALEXANDRIA VA 22333-0001		AMSTA CL NG	1
		USMC LNO	1
U.S. ARMY TACOM		AMCPM LAV	1
TARDEC PETR. & WTR. BUS. AREA		AMCPM M113	1
ATTN AMSTA TR-D/210 (L. VILLHAHE	RMOSA)10	AMCPM CCE	1
AMSTA TR-D/210 (T. BAGWELL	_) 1 [^]	WARREN MI 48397-5000	
WARREN, MI 48397-5000 `	•		

Department of the Army

PROG EXEC OFFICER		CDR AEC	
ARMORED SYS MODERNIZATION ATTN: SFAE ASM S SFAE ASM H	1	ATTN: SFIM AEC ECC (T ECCLES) APG MD 21010-5401	1
SFAE ASM AB SFAE ASM BV	i 1		1
SFAE ASM CV SFAE ASM AG	1 1	SATNC UE NATICK MA 01760-5018	1
CDR TACOM WARREN MI 48397-5000		CDR ARMY ARDEC ATTN: AMSTA AR EDE S	1
PROG EXEC OFFICER ARMORED SYS MODERNIZATION		PICATINNY ARSENAL NJ 07808-5000	'
ATTN: SFAE FAS AL SFAE FAS PAL	1 1	CDR ARMY WATERVLIET ARSN	
PICATINNY ARSENAL NJ 07806-5000		ATTN: SARWY RDD WATERVLIET NY 12189	1
PROG EXEC OFFICER TACTICAL WHEELED VEHICLES		CDR APC ATTN: SATPC L	1
ATTN: SFAE TWV TVSP SFAE TWV FMTV SFAE TWV PLS	1 1 1	SATPC Q NEW CUMBERLAND PA 17070-5005	1
CDR TACOM WARREN MI 48397-5000	i	CDR ARMY LEA ATTN: LOEA PL	1
PROG EXEC OFFICER		NEW CUMBERLAND PA 17070-5007	
ARMAMENTS ATTN: SFAE AR HIP SFAE AR TMA	1	CDR ARMY TECOM ATTN: AMSTE TA R AMSTE TC D	1 1
PICATINNY ARSENAL NJ 07806-5000	•	AMSTE EQ APG MD 21005-5006	1
PROG MGR UNMANNED GROUND VEH		PROJ MGR MOBILE ELEC PWR ATTN: AMCPM MEP T	1
ATTN: AMCPM UG REDSTONE ARSENAL	1	AMCPM MEP L 7798 CISSNA RD STE 200	1
AL 35898-8060 DIR		SPRINGFIELD VA 22150-3199 CDR	
ARMY RSCH LAB ATTN: AMSRL PB P	1	ARMY COLD REGION TEST CTR ATTN: STECR TM	1
2800 POWDER MILL RD ADELPHIA MD 20783-1145		STECR LG APO AP 96508-7850	1
VEHICLE PROPULSION DIR ATTN: AMSRL VP (MS 77 12)	1	CDR ARMY ORDN CTR ATTN: ATSL CD CS	1
NASA LEWIS RSCH CTR 21000 BROOKPARK RD	·	APG MD 21005	
CLEVELAND OH 44135 CDR AMSAA		CDR 49TH QM GROUP ATTN: AFFL GC FT LEE VA 23801-5119	1
ATTN: AMXSY CM AMXSY L	1 1	CDR	
APG MD 21005-5071	-	ARMY BIOMED RSCH DEV LAB ATTN: SGRD UBZ A	1
CDR ARO ATTN: AMXRO EN (D MANN) RSCH TRIANGLE PK	1	FT DETRICK MD 21702-5010	
NC 27709-2211			

TFLRF No. 337 Page 2 of 5

CDR FORSCOM ATTN: AFLG TRS FT MCPHERSON GA 30330-6000	1	CDR ARMY ABERDEEN TEST CTR ATTN: STEAC EN STEAC LI	1 1
CDR ARMY QM SCHOOL ATTN: ATSM PWD FT LEE VA 23001-5000	1	STEAC AE STEAC AA APG MD 21005-5059	1
CDR TRADOC ATTN: ATCD SL 5 INGALLS RD BLDG 163 FT MONROE VA 23651-5194	1	CDR ARMY SAFETY CTR ATTN: CSSC PMG CSSC SPS FT RUCKER AL 36362-5363	1
CDR ARMY ARMOR CTR ATTN: ATSB CD ML ATSB TSM T FT KNOX KY 40121-5000	1 1	CDR ARMY YPG ATTN: STEYP MT TL M YUMA AZ 85365-9130	1
CDR ARMY FIELD ARTY SCH ATTN: ATSF CD FT SILL OK 73503	1	CDR ARMY CERL ATTN: CECER EN P O BOX 9005 CHAMPAIGN IL 61826-9005	1
CDR ARMY TRANS SCHOOL ATTN: ATSP CD MS FT EUSTIS VA 23604-5000	1	DIR AMC FAST PROGRAM 10101 GRIDLEY RD STE 104 FT BELVOIR VA 22060-5818	1
CDR ARMY INF SCHOOL ATTN: ATSH CD ATSH AT FT BENNING GA 31905-5000	1 1	CDR I CORPS AND FT LEWIS ATTN: AFZH CSS FT LEWIS WA 98433-5000	1
CDR ARMY AVIA CTR ATTN: ATZQ DOL M FT RUCKER AL 36362-5115	1	CDR RED RIVER ARMY DEPOT ATTN: SDSRR M SDSRR Q	1
CDR ARMY ENGR SCHOOL ATTN: ATSE CD FT LEONARD WOOD MO 65473-5000	1	PS MAGAZINE DIV ATTN: AMXLS PS DIR LOGSA REDSTONE ARSENAL AL 35898-7466	1
	Department	of the Navy	
OFC CHIEF NAVAL OPER ATTN: DR A ROBERTS (N420) 2000 NAVY PENTAGON	1	CDR NAVAL AIR WARFARE CTR ATTN: CODE PE33 AJD	1

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CDR

NAVAL SURFACE WARFARE CTR NAVAL RSCH LABORATORY ATTN: CODE 63 ATTN: CODE 6181 1 1 **CODE 632** WASHINGTON DC 20375-5342 **CODE 859** 3A LEGGETT CIRCLE ANNAPOLIS MD 21402-5067 Department of the Navy/U.S. Marine Corps **HQ USMC BLOUNT ISLAND CMD** ATTN: LPP WASHINGTON DC 20380-0001 ATTN: CODE 922/1 1 **5880 CHANNEL VIEW BLVD** PROG MGR COMBAT SER SPT JACKSONVILLE FL 32226-3404 MARINE CORPS SYS CMD 2033 BARNETT AVE STE 315 **CDR** ATTN: CODE 837 QUANTICO VA 22134-5080 1 814 RADFORD BLVD ALBANY GA 31704-1128 PROG MGR GROUND WEAPONS MARINE CORPS SYS CMD 2033 BARNETT AVE CDR 1 2ND MARINE DIV QUANTICO VA 22134-5080 PROG MGR ENGR SYS **PSC BOX 20090 CAMP LEJEUNNE** MARINE CORPS SYS CMD NC 28542-0090 2033 BARNETT AVE QUANTICO VA 22134-5080 CDR 1 CDR **FMFPAC G4** MARINE CORPS SYS CMD BOX 64118 CAMP H M SMITH ATTN: SSE 2030 BARNETT AVE STE 315 HI 96861-4118 QUANTICO VA 22134-5010 Department of the Air Force HQ USAF/LGSF SA ALC/SFT 1 ATTN: FUELS POLICY 1 1014 BILLY MITCHELL BLVD STE 1 1030 AIR FORCE PENTAGON KELLY AFB TX 78241-5603 WASHINGTON DC 20330-1030 SA ALC/LDPG HQ USAF/LGTV ATTN: VEH EQUIP/FACILITY 1 ATTN: D ELLIOTT 1 1030 AIR FORCE PENTAGON **580 PERRIN BLDG 329** WASHINGTON DC 20330-1030 KELLY AFB TX 78241-6439 AIR FORCE WRIGHT LAB WR ALC/LVRS 1 ATTN: WL/POS 1 225 OCMULGEE CT **ROBINS AFB** WL/POSF 1 GA 31098-1647 1790 LOOP RD N WRIGHT PATTERSON AFB OH 45433-7103 AIR FORCE MEEP MGMT OFC 1 OL ZC AFMC LSO/LOT PM 201 BISCAYNE DR BLDG 613 STE 2

ENGLIN AFB FL 32542-5303

Other Federal Agencies

NASA LEWIS RESEARCH CENTER CLEVELAND OH 44135	1	AIR POLLUTION CONTROL 2565 PLYMOUTH RD ANN ARBOR MI 48105	
RAYMOND P. ANDERSON, PH.D., MANAGE FUELS & ENGINE TESTING BDM-OKLAHOMA, INC. 220 N. VIRGINIA BARTLESVILLE OK 74003	:R	1 DOT FAA AWS 110 800 INDEPENDENCE AVE SW WASHINGTON DC 20590	1